

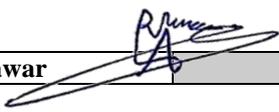


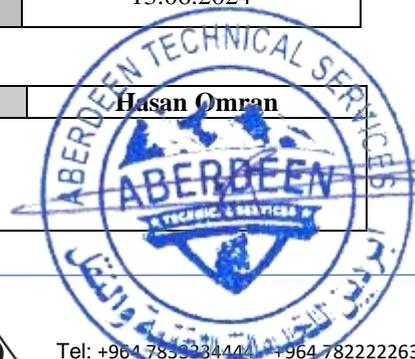
Customer:	Hilong Oil Services & Engineering	Date Of Service:	14-Dec-2023
Type Of Inspection:	CAT III INSPECTION	Report No:	ATS-12-23-2486-DL-001
Rig & Rig Number:	RIG-99	Specification:	API RP 8B



ABERDEEN Technical Services Would Like to Thank You for Giving Us the Opportunity to Work With Your Honorable Company

Inspection Date:	14.12.2023	Due Date:	13.06.2024
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Inspector:	Aram Dlawar 	Supervisor:	Hasan Omran
OEM:			



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Customer:	Hilong Oil Services & Engineering	Date Of Service:	14-Dec-2023
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The Rig Was Equipped with Hubei Jiangnan Petroleum Instrument & Meter CO. Deadline Anchor, with The Following Specification:

Equipment:	Deadline Anchor
SN:	Q0502
MODEL:	JZG 20A
Date of Manufacture:	2018
Ref. Standard(s):	API 8B
Manufacturer:	Hubei Jiangnan Petroleum Instrument & Meter CO

QTY:	01 Set
Max Deadline Pull:	200 KN
Minimum Requirement Frequency Field Inspection (CAT III):	6 Months

Remarks:

Detailed reports are attached detailing all readings and results in pages (05-10).

Inspector:	Aram Dlawar 	Supervisor:	Hasan Omran
OEM:			





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PROCEDURE	
<ul style="list-style-type: none"> ➤ The Deadline Anchor Has Been Inspected and Found Conformable to the Relevant Standard(s) ➤ The Rig was equipped with Hubei Jiangnan Petroleum Instrument & Meter CO. LTD Deadline Anchor ➤ Deadline Anchor Found Partly Stripped Down /Dismantling Condition for CAT III Inspection. 	
Action	Result
• Note: This inspection should be done while the dead line anchor is not subjected to any load.	Pass
• Hang off the top drive or travelling block, as applicable, on the dedicated hang off line or clamp and remove the drilling line from the dead line anchor drum.	Pass
• Visually check the anchor and foundation bolts, clamp with slips, line guards, bearing cap nuts, and bolts for any damage, corrosion and abnormal wear.	Pass
• Check the bearing clearance.	Pass
• Using a pry bar check for drum assembly to verify no play/wobbling	Pass
• Visually check all the welding areas of the base assembly, line guards and the line clamp assembly. If in doubt, MPI should be carried out.	Pass
• Visually check the load cell for any leakage and damage and use the correct clearance gauge for checking of proper installation.	Pass
• Recharge with instrument fluid and recalibrate if necessary.	Pass
• Check condition and details of the manufacturer's name plate.	Pass
• Prepare and submit the inspection report.	Pass

** Visual And MPI Was Carried out on The Available Welding and Critical Areas Of The Deadline Anchor and Found **Satisfactory for Further Use**.

** CAT III Inspection Was Carried Out on A Deadline Anchor and Found **Accepted** At The Time of Inspection.

Remarks:
Detailed reports are attached detailing all readings and results in pages (05-10).

Inspector:	Aram Dlawar	Supervisor:	Hasan Omran
OEM:			

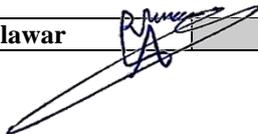


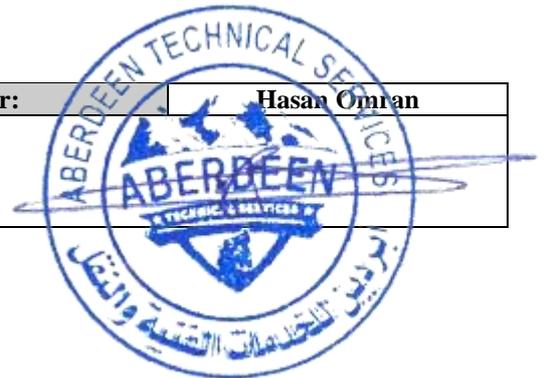


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PICTORIAL:



Inspector:	Aram Dlawar 	Supervisor:	Hasan Omran
OEM:			





Customer:	Hilong Oil Services & Engineering	Date Of Service:	14-Dec-2023
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Visual & Magnetic Particles Examination Report

Client Name:	Hilong Oil Services & Engineering	Rig Number:	RIG-99	Job Number:	ATS-12-23-2486
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Date of Examination:	14/12/2023	Date of Report:	14/12/2023	Certificate No:	ATS-12-23-2486-DL-001-01
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Serial Number	Description of the examined equipment	Result
Q0502	Deadline Anchor (Drum)	Pass
S/N:	1807009	



NDT Equipment Details

Standard	API RP 8B CAT-III & ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Ac yoke	Serial No:	201504044	Due Date	16-02-2024
White Contrast	FLUXO: WCP-4	Batch No:	L230523/1	Due Date	23-05-2028
Black Ink	FLUXO: Black magnetic ink-3	Batch No:	L230125/3	Due Date	25-1-2025

NDT Results

Visual and MPI carried out for the above-mentioned items and found free of surface defects at the time of inspection

Identification of any part found to have a defect and a description of the defect: **None**

Particulars of any repair, renewal or alteration required to remedy the defect identified above: **None**

ASNT Level II Inspector Name:	Signature & Stamp:	Date of Next Through Examination:
Aram Dlawar		13-06-2024



Customer:	Hilong Oil Services & Engineering	Date Of Service:	14-Dec-2023
Type Of Inspection:	CAT III INSPECTION	Report No:	ATS-12-23-2486-DL-001
Rig & Rig Number:	RIG-99	Specification:	API RP 8B

Visual & Magnetic Particles Examination Report

Client Name:	Hilong Oil Services & Engineering	Rig Number:	RIG-99	Job Number:	ATS-12-23-2486
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Date of Examination:	14/12/2023	Date of Report:	14/12/2023	Certificate No:	ATS-12-23-2486-DL-001-02
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Serial Number	Description of the examined equipment	Result
Q0502	Deadline Anchor (Base)	Pass
S/N:	1807010	



NDT Equipment Details

Standard	API RP 8B CAT-III & ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Ac yoke	Serial No:	201504044	Due Date	16-02-2024
White Contrast	FLUXO: WCP-4	Batch No:	L230523/1	Due Date	23-05-2028
Black Ink	FLUXO: Black magnetic ink-3	Batch No:	L230125/3	Due Date	25-1-2025

NDT Results

Visual and MPI carried out for the above-mentioned items and found free of surface defects at the time of inspection

Identification of any part found to have a defect and a description of the defect: **None**

Particulars of any repair, renewal or alteration required to remedy the defect identified above: **None**

ASNT Level II Inspector Name:	Signature & Stamp:	Date of Next Through Examination:
Aram Dlawar		13-06-2024



International Well Control Forum



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Customer:	Hilong Oil Services & Engineering	Date Of Service:	14-Dec-2023
Type Of Inspection:	CAT III INSPECTION	Report No:	ATS-12-23-2486-DL-001
Rig & Rig Number:	RIG-99	Specification:	API RP 8B

Visual & Magnetic Particles Examination Report

Client Name:	Hilong Oil Services & Engineering	Rig Number:	RIG-99	Job Number:	ATS-12-23-2486
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Date of Examination:	14/12/2023	Date of Report:	14/12/2023	Certificate No:	ATS-12-23-2486-DL-001-03
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Serial Number	Description of the examined equipment	Result
Q0502	Deadline Anchor (wire clamp)	Pass
S/N:	-	



NDT Equipment Details

Standard	API RP 8B CAT-III & ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Ac yoke	Serial No:	201504044	Due Date	16-02-2024
White Contrast	FLUXO: WCP-4	Batch No:	L230523/1	Due Date	23-05-2028
Black Ink	FLUXO: Black magnetic ink-3	Batch No:	L230125/3	Due Date	25-1-2025

NDT Results

Visual and MPI carried out for the above-mentioned items and found free of surface defects at the time of inspection

Identification of any part found to have a defect and a description of the defect: **None**

Particulars of any repair, renewal or alteration required to remedy the defect identified above: **None**

ASNT Level II Inspector Name:	Signature & Stamp:	Date of Next Through Examination:
Aram Dlawar		13-06-2024



Customer:	Hilong Oil Services & Engineering	Date Of Service:	14-Dec-2023
Type Of Inspection:	CAT III INSPECTION	Report No:	ATS-12-23-2486-DL-001
Rig & Rig Number:	RIG-99	Specification:	API RP 8B

Visual & Magnetic Particles Examination Report

Client Name:	Hilong Oil Services & Engineering	Rig Number:	RIG-99	Job Number:	ATS-12-23-2486
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Date of Examination:	14/12/2023	Date of Report:	14/12/2023	Certificate No:	ATS-12-23-2486-DL-001-04
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Serial Number	Description of the examined equipment	Result
Q0502	Deadline Anchor (pin and bolts)	Pass
S/N:	-	



NDT Equipment Details

Standard	API RP 8B CAT-III & ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Ac yoke	Serial No:	201504044	Due Date	16-02-2024
White Contrast	FLUXO: WCP-4	Batch No:	L230523/1	Due Date	23-05-2028
Black Ink	FLUXO: Black magnetic ink-3	Batch No:	L230125/3	Due Date	25-1-2025

NDT Results

Visual and MPI carried out for the above-mentioned items and found free of surface defects at the time of inspection

Identification of any part found to have a defect and a description of the defect: **None**

Particulars of any repair, renewal or alteration required to remedy the defect identified above: **None**

ASNT Level II Inspector Name:	Signature & Stamp:	Date of Next Through Examination:
Aram Dlawar		13-06-2024



Customer:	Hilong Oil Services & Engineering	Date Of Service:	14-Dec-2023
Type Of Inspection:	CAT III INSPECTION	Report No:	ATS-12-23-2486-DL-001
Rig & Rig Number:	RIG-99	Specification:	API RP 8B

Visual & Magnetic Particles Examination Report

Client Name:	Hilong Oil Services & Engineering	Rig Number:	RIG-99	Job Number:	ATS-12-23-2486
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Date of Examination:	14/12/2023	Date of Report:	14/12/2023	Certificate No:	ATS-12-23-2486-DL-001-05
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Serial Number	Description of the examined equipment	Result
Q0502	Deadline Anchor (sitting base on carrier)	Pass
S/N:	-	



NDT Equipment Details

Standard	API RP 8B CAT-III & ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Ac yoke	Serial No:	201504044	Due Date	16-02-2024
White Contrast	FLUXO: WCP-4	Batch No:	L230523/1	Due Date	23-05-2028
Black Ink	FLUXO: Black magnetic ink-3	Batch No:	L230125/3	Due Date	25-1-2025

NDT Results

Visual and MPI carried out for the above-mentioned items and found free of surface defects at the time of inspection

Identification of any part found to have a defect and a description of the defect: **None**

Particulars of any repair, renewal or alteration required to remedy the defect identified above: **None**

ASNT Level II Inspector Name:	Signature & Stamp:	Date of Next Through Examination:
Aram Dlawar		13-06-2024



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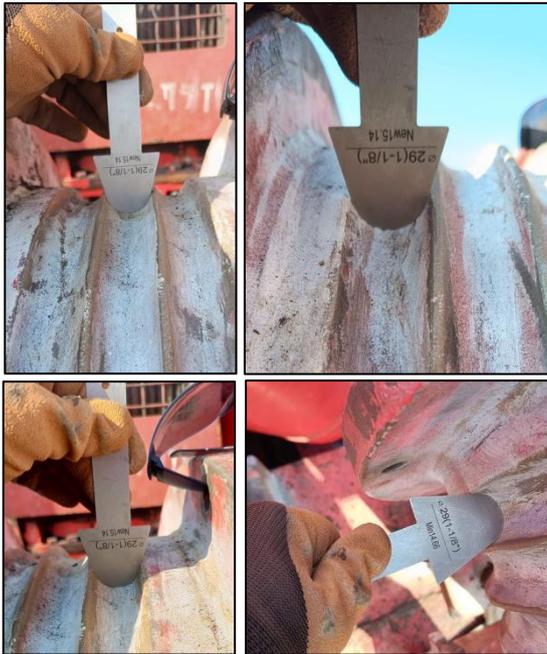
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Type Of Inspection:	CAT III INSPECTION	Report No:	ATS-12-23-2486-DL-001
Rig & Rig Number:	RIG-99	Specification:	API RP 8B

Visual & Magnetic Particles Examination Report

Client Name:	Hilong Oil Services & Engineering	Rig Number:	RIG-99	Job Number:	ATS-12-23-2486
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Date of Examination:	14/12/2023	Date of Report:	14/12/2023	Certificate No:	ATS-12-23-2486-DL-001-06
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Serial Number	Description of the examined equipment	Result
Q0502	Deadline Anchor	Pass
S/N:	-	



Dimensional check of groove using API sheave Gage

groove depth:	Min depth:	Max Depth:	Condition:
14.33	11.2	14.4	OK
14.35	11.2	14.4	OK
14.38	11.2	14.4	OK
14.25	11.2	14.4	OK

NDT Equipment Details

Standard	API RP 8B CAT-III & ASTM E709	Viewing Condition:	Colored Media	Method	WET
Yoke	Ac yoke	Serial No:	201504044	Due Date	16-02-2024
White Contrast	FLUXO: WCP-4	Batch No:	L230523/1	Due Date	23-05-2028
Black Ink	FLUXO: Black magnetic ink-3	Batch No:	L230125/3	Due Date	25-1-2025

NDT Results

Visual and MPI carried out for the above-mentioned items and found free of surface defects at the time of inspection
Identification of any part found to have a defect and a description of the defect: None
Particulars of any repair, renewal or alteration required to remedy the defect identified above: None

ASNT Level II Inspector Name:	Signature & Stamp:	Date of Next Through Examination:
Aram Dlawar		13-06-2024