



Aberdeen Technical Services and General Transportation

Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	Hilong Oil Services & Engineering	Certificate Number:	ATS-12-23-2486-MPI-009
Rig Number:	HL99	Job No:	ATS-12-23-2486
Location:	RIG-99/HILONG BASE	Page No:	01 of 02
Date of Inspection:	07-12-2023	Next Inspection Date:	06-06-2024
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444

PICTORIAL:



Item Description: Snatch Block

Serial Number: SN-01

Details of inspection method(s):
Visible magnetic particle inspection

Inspection Results:
MPI WAS CARRIED OUT ON THE WELDING AND CRITICAL AREAS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

Remarks: ACCEPTED

Inspection Equipment Details			Personnel Details		Company Stamp
Equipment	Ac yoke		Inspector:	Jaafar Badr	
Serial Number	201504044		Qualifications	ASNT LEVEL II	
Calibration Date:	17-08-2023		Date:	07-12-2023	
Calibration Due:	16-02-2024		Signature:		
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:	Hasan Omran	
Maker and Model	FLUXO	FLUXO	Date:	13-12-2023	
Type:	White contrast	Black ink			
Batch Number	L230523/1	L230125/3			
Expiry Date:	23-05-2028	25-1-2025			

ATS-NDT-F-001 ISSUE 3 JUN 2023



E: akader@aberdeents.com
inspection@aberdeents-iq.com

Tel: +964 7833334444 +964 7822222633



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Location:	RIG-99/HILONG BASE	Page No:	02 of 02
Date of Inspection:	07-12-2023	Next Inspection Date:	06-06-2024
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444
PICTORIAL:		Item Description: Snatch Block	
		Serial Number: SN-02	
		Details of inspection method(s): Visible magnetic particle inspection	
		Inspection Results: MPI WAS CARRIED OUT ON THE WELDING AND CRITICAL AREAS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.	
		Remarks: ACCEPTED	
Inspection Equipment Details		Personnel Details	
Equipment	Ac yoke	Inspector:	Jaafar Badr
Serial Number	201504044	Qualifications	ASNT LEVEL II
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