



Aberdeen Technical Services and General Transportation

Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	Hilong Oil Services & Engineering	Certificate Number:	ATS-12-23-2486-MPI-042
Rig Number:	HL99	Job No:	ATS-12-23-2486
Location:	RIG-99/HILONG BASE	Page No:	01 of 02
Date of Inspection:	17-12-2023	Next Inspection Date:	16-06-2024
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444, ASME PCC-1

PICTORIAL:



Item Description: DSA
 2 9/16" - 5000PSI - R27
 2 1/16" - 5000PSI - R24

Serial Number: S100290010004

Details of inspection method(s):
 Visible magnetic particle inspection

Inspection Results:
 MPI WAS CARRIED OUT ON CRITICAL AREAS AND VISUAL INSPECTION FOR SEALED AREA OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

Remarks: ACCEPTED

Inspection Equipment Details			Personnel Details		Company Stamp
Equipment	Ac yoke		Inspector:	Aram Dlawar	
Serial Number	201504044		Qualifications	ASNT LEVEL II	
Calibration Date:	17-08-2023		Date:	17-12-2023	
Calibration Due:	16-02-2024		Signature:		
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:	Hasan Omran	
Maker and Model	FLUXO	FLUXO	Date:	22-12-2023	
Type:	WCP-4	Black magnetic ink-3			
Batch Number	L230523/1	L230125/3			
Expiry Date:	23-05-2028	25-1-2025			

ATS-NDT-F-001 ISSUE 3 JUN 2023



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PICTORIAL:



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Serial Number: S100280010004

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 Visible magnetic particle inspection

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