



Aberdeen Technical Services and General Transportation

Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	Hilong Oil Services & Engineering	Certificate Number:	ATS-12-23-2486-MPI-035
Rig Number:	HL99	Job No:	ATS-12-23-2486
Location:	RIG-99/HILONG BASE	Page No:	01 of 13
Date of Inspection:	04-12-2023	Next Inspection Date:	03-06-2024
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444

PICTORIAL:



Item Description: carrier substructure

Lifting Lugs				
#	1	2	3	4
SN	JJ037	JJ038	JJ039	JJ040
SWL	2T	2T	2T	2T

Unit Serial Number: DZ-99-2

Details of inspection method(s):
Visible magnetic particle inspection

Inspection Results:
MPI WAS CARRIED OUT ON THE WELDING AND CRITICAL AREAS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

Remarks: **ACCEPTED**

Inspection Equipment Details			Personnel Details		Company Stamp
Equipment	Ac yoke		Inspector:	Aram Dlawar	
Serial Number	201504044		Qualifications	ASNT LEVEL II	
Calibration Date:	17-08-2023		Date:	04-12-2023	
Calibration Due:	16-02-2024		Signature:		
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:	Hasan Omran	
Maker and Model	FLUXO	FLUXO	Date:	16-12-2023	
Type:	WCP-4	Black magnetic ink-3			
Batch Number	L230523/1	L230125/3			
Expiry Date:	23-05-2028	25-1-2025			

ATS-NDT-F-001 ISSUE 3 JUN 2023



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Location:	RIG-99/HILONG BASE	Page No:	02 of 13
Date of Inspection:	04-12-2023	Next Inspection Date:	03-06-2024
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444

PICTORIAL:



Item Description: carrier substructure

Lifting Lugs				
#	1	2	3	4
SN	DZ069	DZ070	DZ071	DZ095
SWL	7T	7T	7T	7T

Unit Serial Number: DZ-99-1

Details of inspection method(s):
Visible magnetic particle inspection

Inspection Results:
MPI WAS CARRIED OUT ON THE WELDING AND CRITICAL AREAS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

Remarks: **ACCEPTED**

Inspection Equipment Details			Personnel Details		Company Stamp
Equipment	Ac yoke		Inspector:	Aram Dlawar	
Serial Number	201504044		Qualifications	ASNT LEVEL II	
Calibration Date:	17-08-2023		Date:	04-12-2023	
Calibration Due:	16-02-2024		Signature:		
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:	Hasan Omran	
Maker and Model	FLUXO	FLUXO	Date:	16-12-2023	
Type:	WCP-4	Black magnetic ink-3			
Batch Number	L230523/1	L230125/3			
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Date of Inspection:	04-12-2023	Next Inspection Date:	03-06-2024
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444

PICTORIAL:



Item Description: carrier substructure

Lifting Lugs		
#	1	2
SN	DZ096	DZ097
SWL	7T	7T

Unit Serial Number: DZ-99-1

Details of inspection method(s):
Visible magnetic particle inspection

Inspection Results:
MPI WAS CARRIED OUT ON THE WELDING AND CRITICAL AREAS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

Remarks: **ACCEPTED**

Inspection Equipment Details			Personnel Details		Company Stamp
Equipment	Ac yoke		Inspector:	Aram Dlawar	
Serial Number	201504044		Qualifications	ASNT LEVEL II	
Calibration Date:	17-08-2023		Date:	04-12-2023	
Calibration Due:	16-02-2024		Signature:		
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:	Hasan Omran	
Maker and Model	FLUXO	FLUXO	Date:	16-12-2023	
Type:	WCP-4	Black magnetic ink-3			
Batch Number	L230523/1	L230125/3			
Expiry Date:	23-05-2028	25-1-2025			

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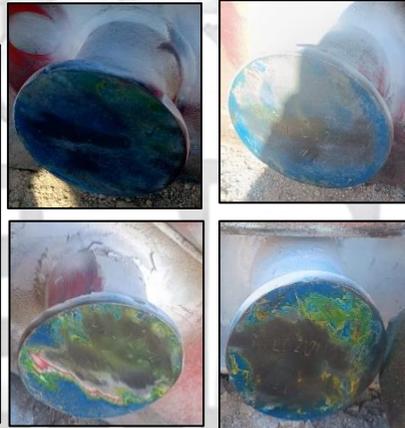
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Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444

PICTORIAL:



Item Description: carrier substructure

Lifting Lugs				
#	1	2	3	4
SN	DZ01	DZ02	DZ03	DZ098
SWL	5T	5T	5T	5T

Unit Serial Number: DZ-99-4

Details of inspection method(s):
Visible magnetic particle inspection

Inspection Results:
MPI WAS CARRIED OUT ON THE WELDING AND CRITICAL AREAS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

Remarks: **ACCEPTED**

Inspection Equipment Details			Personnel Details		Company Stamp
Equipment	Ac yoke		Inspector:	Aram Dlawar	
Serial Number	201504044		Qualifications	ASNT LEVEL II	
Calibration Date:	17-08-2023		Date:	04-12-2023	
Calibration Due:	16-02-2024		Signature:		
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:	Hasan Omran	
Maker and Model	FLUXO	FLUXO	Date:	16-12-2023	
Type:	WCP-4	Black magnetic ink-3			
Batch Number	L230523/1	L230125/3			
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Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444

PICTORIAL:



Item Description: carrier substructure

Lifting Lugs		
#	1	2
SN	DZ099	DZ100
SWL	5T	5T

Unit Serial Number: DZ-99-4

Details of inspection method(s):
Visible magnetic particle inspection

Inspection Results:
MPI WAS CARRIED OUT ON THE WELDING AND CRITICAL AREAS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

Remarks: **ACCEPTED**

Inspection Equipment Details			Personnel Details		Company Stamp
Equipment	Ac yoke		Inspector:	Aram Dlawar	
Serial Number	201504044		Qualifications	ASNT LEVEL II	
Calibration Date:	17-08-2023		Date:	04-12-2023	
Calibration Due:	16-02-2024		Signature:		
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:	Hasan Omran	
Maker and Model	FLUXO	FLUXO	Date:	16-12-2023	
Type:	WCP-4	Black magnetic ink-3			
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Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444

PICTORIAL:



Item Description: carrier substructure

Serial Number: DZ-99-2

Bases SN: B1+B2+B3+B4

Details of inspection method(s):
Visible magnetic particle inspection

Inspection Results:
MPI WAS CARRIED OUT ON THE WELDING AND CRITICAL AREAS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

Remarks: **ACCEPTED**

Inspection Equipment Details			Personnel Details		Company Stamp
Equipment	Ac yoke		Inspector:	Aram Dlawar	
Serial Number	201504044		Qualifications	ASNT LEVEL II	
Calibration Date:	17-08-2023		Date:	12-12-2023	
Calibration Due:	16-02-2024		Signature:		
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:	Hasan Omran	
Maker and Model	FLUXO	FLUXO	Date:	16-12-2023	
Type:	WCP-4	Black magnetic ink-4			
Batch Number	L230523/1	L230125/3			
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Date of Inspection:	12-12-2023	Next Inspection Date:	11-12-2025
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444



Item Description: carrier - critical areas

Serial Number: 1806308

Details of inspection method(s):
Visible magnetic particle inspection

Inspection Results:
MPI WAS CARRIED OUT ON THE WELDING AND CRITICAL AREAS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

Remarks: **ACCEPTED**

Inspection Equipment Details			Personnel Details		Company Stamp
Equipment	Ac yoke		Inspector:	Aram Dlawar	
Serial Number	201504044		Qualifications	ASNT LEVEL II	
Calibration Date:	17-08-2023		Date:	12-12-2023	
Calibration Due:	16-02-2024		Signature:	<i>[Signature]</i>	
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:	Hasan Omran	
Maker and Model	FLUXO	FLUXO	Date:	16-12-2023	
Type:	WCP-4	Black magnetic ink-4			
Batch Number	L230523/1	L230125/3			
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Location:	RIG-99/HILONG BASE	Page No:	08 of 13
Date of Inspection:	12-12-2023	Next Inspection Date:	11-12-2025
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444

PICTORIAL:



Item Description: carrier - critical area

Serial Number: 1806308

Details of inspection method(s):
Visible magnetic particle inspection

Inspection Results:
MPI WAS CARRIED OUT ON THE WELDING AND CRITICAL AREAS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

Remarks: **ACCEPTED**

Inspection Equipment Details			Personnel Details		Company Stamp
Equipment	Ac yoke		Inspector:	Aram Dlawar	
Serial Number	201504044		Qualifications	ASNT LEVEL II	
Calibration Date:	17-08-2023		Date:	12-12-2023	
Calibration Due:	16-02-2024		Signature:	<i>[Signature]</i>	
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:	Hasan Omran	
Maker and Model	FLUXO	FLUXO	Date:	16-12-2023	
Type:	WCP-4	Black magnetic ink-4			
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Location:	RIG-99/HILONG BASE	Page No:	09 of 13
Date of Inspection:	12-12-2023	Next Inspection Date:	11-06-2024
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444

PICTORIAL:



Item Description: Carrier - Connecting Pad Eyes - SN: JJ07+JJ010+JJ08+JJ09.

Serial Number: 1806308

Details of inspection method(s):
Visible magnetic particle inspection

Inspection Results:
MPI WAS CARRIED OUT ON THE WELDING AND CRITICAL AREAS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

Remarks: ACCEPTED

Inspection Equipment Details			Personnel Details		Company Stamp
Equipment	Ac yoke	Digital Vernier Caliper	Inspector:	Aram Dlawar	
Serial Number	201504044	8914	Qualifications	ASNT LEVEL II	
Calibration Date:	17-08-2023	17-08-2023	Date:	12-12-2023	
Calibration Due:	16-02-2024	16-02-2024	Signature:	<i>[Signature]</i>	
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:	Hasan Omran	
Maker and Model	FLUXO	FLUXO	Date:	16-12-2023	
Type:	WCP-4	Black magnetic ink-3			
Batch Number	L230523/1	L230125/3			
Expiry Date:	23-05-2028	25-1-2025			

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Location:	RIG-99/HILONG BASE	Page No:	10 of 13
Date of Inspection:	12-12-2023	Next Inspection Date:	11-06-2024
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444

PICTORIAL:



Item Description: Carrier - Connecting Pad Eyes – SN: J070+J071+JJ011+JJ012

Serial Number: 1806308

Details of inspection method(s):
Visible magnetic particle inspection

Inspection Results:
MPI WAS CARRIED OUT ON THE WELDING AND CRITICAL AREAS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

Remarks: ACCEPTED

Inspection Equipment Details			Personnel Details		Company Stamp
Equipment	Ac yoke	Digital Vernier Caliper	Inspector:	Aram Dlawar	
Serial Number	201504044	8914	Qualifications	ASNT LEVEL II	
Calibration Date:	17-08-2023	17-08-2023	Date:	12-12-2023	
Calibration Due:	16-02-2024	16-02-2024	Signature:	<i>[Signature]</i>	
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:	Hasan Omran	
Maker and Model	FLUXO	FLUXO	Date:	16-12-2023	
Type:	WCP-4	Black magnetic ink-3			
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Date of Inspection:	12-12-2023	Next Inspection Date:	11-06-2024
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444

PICTORIAL:



Item Description: Carrier Substructure - Connecting Pad Eyes.

SN: JJ01+JJ03+JJ04+JJ05

Serial Number: DZ-99-2

Details of inspection method(s):
Visible magnetic particle inspection

Inspection Results:
MPI WAS CARRIED OUT ON THE WELDING AND CRITICAL AREAS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

Remarks: **ACCEPTED**

Inspection Equipment Details			Personnel Details		Company Stamp
Equipment	Ac yoke	Digital Vernier Caliper	Inspector:	Aram Dlawar	
Serial Number	201504044	8914	Qualifications	ASNT LEVEL II	
Calibration Date:	17-08-2023	17-08-2023	Date:	12-12-2023	
Calibration Due:	16-02-2024	16-02-2024	Signature:	<i>[Signature]</i>	
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:	Hasan Omran	
Maker and Model	FLUXO	FLUXO	Date:	16-12-2023	
Type:	WCP-4	Black magnetic ink-3			
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Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444

PICTORIAL:



Item Description: Carrier Substructure – Connecting Pad Eyes – SN: JJ02+JJ06

Serial Number: DZ-99-2

Details of inspection method(s):
Visible magnetic particle inspection

Inspection Results:
MPI WAS CARRIED OUT ON THE WELDING AND CRITICAL AREAS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

Remarks: **ACCEPTED**

Inspection Equipment Details			Personnel Details		Company Stamp
Equipment	Ac yoke	Digital Vernier Caliper	Inspector:	Aram Dlawar	
Serial Number	201504044	8914	Qualifications	ASNT LEVEL II	
Calibration Date:	17-08-2023	17-08-2023	Date:	12-12-2023	
Calibration Due:	16-02-2024	16-02-2024	Signature:	<i>[Signature]</i>	
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:	Hasan Omran	
Maker and Model	FLUXO	FLUXO	Date:	16-12-2023	
Type:	WCP-4	Black magnetic ink-3			
Batch Number	L230523/1	L230125/3			
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Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444

PICTORIAL:



Item Description: Carrier – Connecting Pad Eyes, SN: JJ032+JJ033+JJ034+JJ035

Serial Number: 1806308

Details of inspection method(s):
Visible magnetic particle inspection

Inspection Results:
MPI WAS CARRIED OUT ON THE WELDING AND CRITICAL AREAS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

Remarks: ACCEPTED

Inspection Equipment Details			Personnel Details		Company Stamp
Equipment	Ac yoke	Digital Vernier Caliper	Inspector:	Aram Dlawar	
Serial Number	201504044	8914	Qualifications	ASNT LEVEL II	
Calibration Date:	17-08-2023	17-08-2023	Date:	12-12-2023	
Calibration Due:	16-02-2024	16-02-2024	Signature:	<i>[Signature]</i>	
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:	Hasan Omran	
Maker and Model	FLUXO	FLUXO	Date:	16-12-2023	
Type:	WCP-4	Black magnetic ink-3			
Batch Number	L230523/1	L230125/3			
Expiry Date:	23-05-2028	25-1-2025			

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