



Aberdeen Technical Services and General Transportation

Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	Hilong Oil Services & Engineering	Certificate Number:	ATS-12-23-2486-MPI-065
Rig Number:	HL99	Job No:	ATS-12-23-2486
Location:	RIG-99/HILONG BASE	Page No:	01 of 04
Date of Inspection:	27-12-2023	Next Inspection Date:	26-12-2028
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444, API 16A

PICTORIAL:



Item Description: Annular preventor

Top cover

Serial Number: 170502

Details of inspection method(s):
Visible magnetic particle inspection

Inspection Results:
MPI WAS CARRIED OUT ON CRITICAL AREAS AND VISUAL INSPECTION FOR SEALED AREA OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

Remarks: ACCEPTED

Inspection Equipment Details			Personnel Details		Company Stamp
Equipment	Ac yoke		Inspector:	Aram Dlawar	
Serial Number	201504044		Qualifications	ASNT LEVEL II	
Calibration Date:	17-08-2023		Date:	27-12-2023	
Calibration Due:	16-02-2024		Signature:		
Consumables	MAGNETIC PARTICLES INSPECTION		Date:	31-12-2023	
Type:	WCP-4	Black magnetic ink-3			
Batch Number	L230523/1	L230125/3			
Expiry Date:	23-05-2028	25-1-2025			

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Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444, API 16A

PICTORIAL:



Item Description: Annular preventor

Body

Serial Number: 170502

Details of inspection method(s):
Visible magnetic particle inspection

Inspection Results:
MPI WAS CARRIED OUT ON CRITICAL AREAS AND VISUAL INSPECTION FOR SEALED AREA OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

Remarks: **ACCEPTED**

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Serial Number	201504044		Qualifications	ASNT LEVEL II	
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Consumables	MAGNETIC PARTICLES INSPECTION		Date:	31-12-2023	
Type:	WCP-4	Black magnetic ink-3			
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Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444, API 16A

PICTORIAL:



Item Description: Annular preventor

Adapter ring

Serial Number: BL-YF-18-08-01

Details of inspection method(s):
Visible magnetic particle inspection

Inspection Results:
MPI WAS CARRIED OUT ON CRITICAL AREAS AND VISUAL INSPECTION FOR SEALED AREA OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

Remarks: **ACCEPTED**

Inspection Equipment Details			Personnel Details		Company Stamp
Equipment	Ac yoke		Inspector:	Aram Dlawar	
Serial Number	201504044		Qualifications	ASNT LEVEL II	
Calibration Date:	17-08-2023		Date:	27-12-2023	
Calibration Due:	16-02-2024		Signature:		
Consumables	MAGNETIC PARTICLES INSPECTION		Date:	31-12-2023	
Type:	WCP-4	Black magnetic ink-3			
Batch Number	L230523/1	L230125/3			
Expiry Date:	23-05-2028	25-1-2025			

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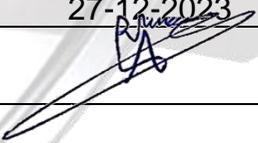
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Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444, API 16A	
PICTORIAL:		Item Description: Annular preventor		
		Piston		
		Serial Number: 170502		
		Details of inspection method(s): Visible magnetic particle inspection		
		Inspection Results: MPI WAS CARRIED OUT ON CRITICAL AREAS AND VISUAL INSPECTION FOR SEALED AREA OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.		
Remarks: ACCEPTED				
Inspection Equipment Details		Personnel Details		Company Stamp 
Equipment	Ac yoke	Inspector:	Aram Dlawar	
Serial Number	201504044	Qualifications	ASNT LEVEL II	
Calibration Date:	17-08-2023	Date:	27-12-2023	
Calibration Due:	16-02-2024	Signature:		
Consumables	MAGNETIC PARTICLES INSPECTION		Date:	
Type:	WCP-4	Black magnetic ink-3	31-12-2023	
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