



Customer:	Hilong Oil Services & Engineering	Date Of Service:	29-02-2024
Type Of Inspection:	CAT III INSPECTION	Report No:	ATS-02-24-2999-AS-001
Rig & Rig Number:	RIG-100	Specification:	API RP 7L



ABERDEEN Technical Services Would Like to Thank You for Giving Us the Opportunity to Work With Your Honorable Company

Inspection Date:	29-02-2024	Due Date:	28-08-2024
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Inspector:	Aram Dlawar 	Supervisor:	Hasan Omran
OEM:			



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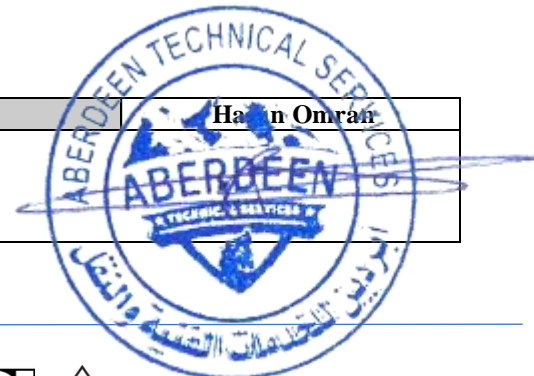
The Rig Was Equipped with JIANGSU RUTONG PETRO-MACHINERY CO. Pneumatic Slip, with The Following Specification:

Equipment:	Pneumatic Slip (Drill pipe slip) , 125TONS , CHD
SN:	80801
Date of Manufacture:	2018-08
Manufacturer/Model:	JIANGSU RUTONG PETRO-MACHINERY CO / CHD
Reference Standard:	API RP 7L
Next Examination Date:	After 06 Months

**Remarks:**

Detailed reports are attached detailing all readings and results in - 03 of 04 pages.

Inspector:	Aram Dlawar 	Supervisor:	Hassan Omran
Client representative:			



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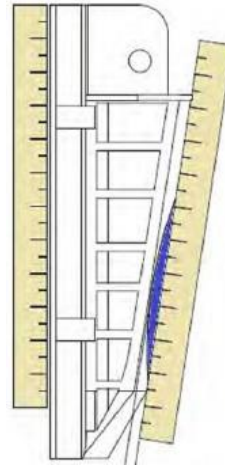
**PROCEDURE**

- The Pneumatic Slip Has Been Inspected and Found Conformable to the Relevant Standard(s)
- The Rig was equipped with **JIANGSU RUTONG PETRO-MACHINERY CO. LTD** Pneumatic Slip.
- Pneumatic Slip Found Stripped Down for CAT III Inspection.

**Action**

**Result**

• Visually check for the serial number and Identification	Pass
• Prepare and clean the slip body and accessories to the extent necessary for inspection.	Pass
• Visually check for any damage, missing parts or cracks	Pass
• For Rotary, Dc and Casing Slips: Visually checked for damage, deformations or cracks on the hinges brackets, slips segments with tail slot handles and hinge pin.	Pass
• Place a straight edge against the backs and inside face of the slips to check if they are bend or wear. A good slip back is straight, smooth, and well-greased.	Pass
• Perform MPI as Per Manufacture's Recommendations of Hinged Connections Body (inside & Outside), Handles Guide Halves, Slips Top Cover Halves, Etc...	Pass
• Repaint the slip	Pass
• Prepare and submit the inspection report.	Pass



DESCRIPTION	VALUES	OEM VALUES	RESULT
The allowable Maximum wear on the outside surface of the slip and Inside Surface of the Spider	0.80	1.6	Accepted

\*\* Visual And MPI Was Carried out on the critical areas and load bearing components of the slip and Found **Satisfactory for Further Use**.

\*\* CAT III Inspection Was Carried Out on the slip and Found **Accepted** At The Time of Inspection

Inspector:	Aram Dlawar	Supervisor:	Hasan Durrani
Client representative:			



International Well Control Forum



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## Visual & Magnetic Particles Examination Report

Client Name:	Hilong Oil Services & Engineering	Location:	R114	Job Number:	ATS-02-24-2999
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Date of Examination:	29-02-2024	Date of Report:	29-02-2024	Certificate No:	ATS-02-24-2999-AS-001
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Serial Number	Description of the examined equipment	Result
80801	Pneumatic Slip (Drill pipe slip) , 125 TONS , CHD	Pass
S/N:	80801	



### NDT Equipment Details

Standard	API RP 7L & ASTM E 709	Viewing Condition:	Colored Media	Method	WET
Yoke	AC	Serial No:	201504044	Due Date	04-07-2024
White Contrast	FLUXO: WCP-4	Batch No:	L230523/1	Due Date	23-05-2028
Black Ink	FLUXO: Black magnetic ink-3	Batch No:	L230125/3	Due Date	25-1-2025

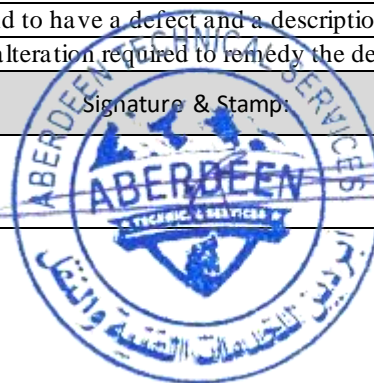
### NDT procedure

Visual and MPI carried out for the above description and found free of surface defects at the time of inspection

Identification of any part found to have a defect and a description of the defect: **None**

Particulars of any repair, renewal or alteration required to remedy the defect identified above: **None**

ASNT Level II Inspector Name:	Signature & Stamp:	Date of Next Through Examination:
Aram Dlawar		28-08-2024



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