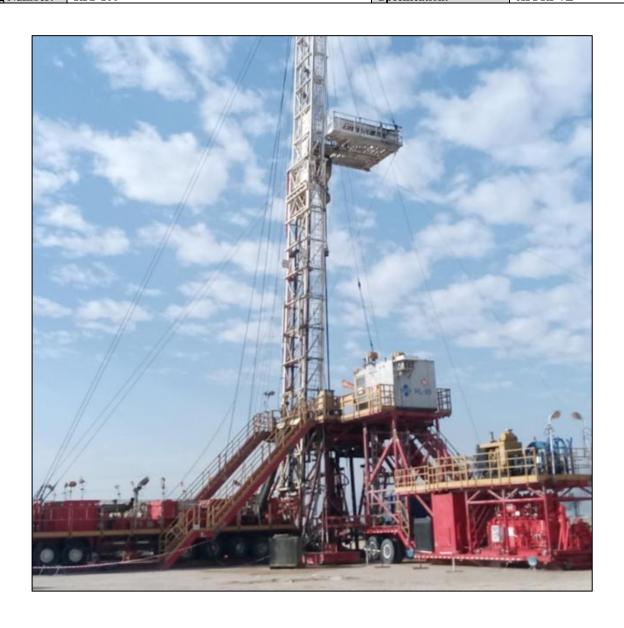


HAND SLIP- CAT III INSPECTION REPORT



Customer:	Hilong Oil Services & Engineering	Date Of Service:	29-02-2024
Type Of Inspection:	CAT III INSPECTION	Report No:	ATS-02-24-2999-HS-001
Rig & Rig Number:	RIG-100	Specification:	API RP 7L



ABERDEEN Technical Services Would Like to Thank You for Giving Us the Opportunity to Work With Your Honorable Company

Inspection Date: 29-02-2024 Due Date: 28-08-2024

Inspector: Aram Dlawar Supervisor: Hasar Operan

OEM:





















Tel: +964 7833324444 +964 782222263



HAND SLIP- CAT III INSPECTION REPORT



Customer:	Hilong Oil Services & Engineering	Date Of Service:	29-02-2024
Type Of Inspection:	CAT III INSPECTION	Report No:	ATS-02-24-2999-HS-001
Rig & Rig Number:	RIG-100	Specification:	API RP 7L

The Rig Was Equipped with JIANGSU RUTONG PETRO-MACHINETRY CO. Hand Slip, with The Following Specification:

Equipment:	Hand Slip (Drill pipe slip), Size: 3 ½"
SN:	806130
Date of Manufacture:	-
Manufacturer/Model:	JIANGSU RUTONG PTERO-MACHINERY CO
Reference Standard:	API RP 7L
Next Examination Date:	After 06 Months

Remarks:

Detailed reports are attached detailing all readings and results in - 03 of 05 pages.

	D. Nuncan		TECHNICAL
Inspector:	Aram Dlawar	Supervisor:	Hasan Omran
Client representative:			ABERDEEN S
			(E) 33/





















Tel: +964 7833334444 +964 7822222633 Emails: <u>akader@aberdeents.com</u>

ECHNICA

inspection@aberdeents-ig.com



HAND SLIP- CAT III INSPECTION REPORT

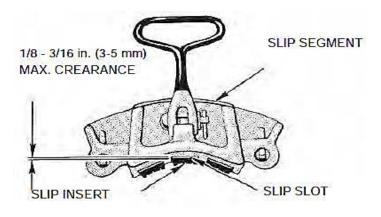


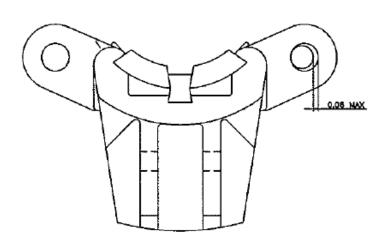
Customer:	Hilong Oil Services & Engineering	Date Of Service:	29-02-2024
Type Of Inspection:	CAT III INSPECTION	Report No:	ATS-02-24-2999-HS-001
Rig & Rig Number:	RIG-100	Specification:	API RP 7L

PROCEDURE

- ➤ The Drill pipe Slip Has Been Inspected and Found Conformable to the Relevant Standard(s)
- The Rig was equipped with JIANGSU RUTONG PTERO-MACHINERY CO. LTD Drill pipe Slip.
- ➤ Drill pipe Slip Found Stripped Down for CAT III Inspection.

Action	Result
Visually check for the serial number and Identification	Pass
Prepare and clean the slip body and accessories to the extent necessary for inspection.	Pass
Visually check for any damage, missing parts of cracks	Pass
• For Rotary, Dc and Casing Slips: Visually checked for damage, deformations or cracks on the hinges brackets, slips segments with tail slot handles and hinge pin.	Pass
• Place a straight edge against the backs and inside face of the slips to check if they are bend or wear. A good slip back is straight, smooth, and well-greased.	Pass
• Perform MPI as Per Manufacture's Recommendations of Hinged Connections Body (inside & Outside), Handles Guide Halves, Slips Top Cover Halves, Etc	Pass
Repaint the slip	Pass
Prepare and submit the inspection report.	Pass

























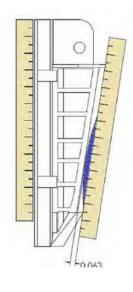
Tel: +964 7833334444 +964 7822222633

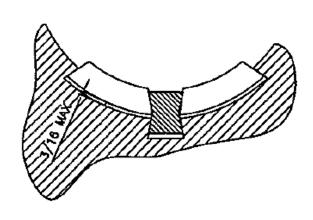


HAND SLIP- CAT III INSPECTION REPORT



Customer:	Hilong Oil Services & Engineering	Date Of Service:	29-02-2024
Type Of Inspection:	CAT III INSPECTION	Report No:	ATS-02-24-2999-HS-001
Rig & Rig Number:	RIG-100	Specification:	API RP 7L





DESCRIPTION	VALUES	OEM VALUES	RESULT
The allowable Maximum wear on the outside surface of the slip.	0.00	1.6	Accepted

** Visual And MPI Was Carried out on the critical areas and load bearing components of the slip and Found Satisfactory for Further Use.

** CAT III Inspection Was Carried Out on the slip and Found Accepted
At The Time of Inspection

Inspector:

Client representative:

pector: Aram Dlawar

Hasan Omran

















Supervisor:





Tel: +964 7833334444 +964 7822222633



HAND SLIP- CAT III INSPECTION REPORT



Customer:	Hilong Oil Services & Engineering	Date Of Service:	29-02-2024
Type Of Inspection:	CAT III INSPECTION	Report No:	ATS-02-24-2999-HS-001
Rig & Rig Number:	RIG-100	Specification:	API RP 7L

Visual & Magnetic Particles Examination Report

Client Name:	Hilo	ong Oil Services &	Engineering	Location:		R114	Job Nu	ımber:	ATS-02-24-2999
Date of Examinat	tion:	29-02-2024	Date of Repor	t: 29-02-2	2024	Certifica	te No:	ATS-	02-24-2999-HS-001

Serial Number	Description of the examined equipment	Result
806130	Drill pipe slips, SDML, 3 1/2	Pass
S/N:	806130	







NDT Equipment Details							
Standard API RP 8B & ASTM E 709 Viewing Condition: Colored Media Method WET							
Yoke	AC	Serial No:	201504044	Due Date	04-07-2024		
White Contrast	FLUXO: WCP-4	Batch No:	L230523/1	Due Date	23-05-2028		
Black Ink	FLUXO: Black magnetic ink-3	Batch No:	L230125/3	Due Date	25-1-2025		

NDT procedure

Visual and MPI carried out for the above description and found free of surface defects at the time of inspection

Identification of any part found to have a defect and a description of the defect: None

Particulars of any repair, renewal or alteration required to remedy the defect identified above: None

ASNT Level II Inspector Name:	Signature & Stamp:	Date of Next Through Examination:
	18	







Aram Dlawar















Tel: +964 7833334444 +964 7822222633

28-08-2024