



Customer:	Hilong Oil Services & Engineering	Date Of Service:	01-03-2024
Type Of Inspection:	CAT III INSPECTION	Report No:	ATS-02-24-2999-HS-004
Rig & Rig Number:	RIG-100	Specification:	API RP 7L



ABERDEEN Technical Services Would Like to Thank You for Giving Us the Opportunity to Work With Your Honorable Company

Inspection Date:	01-03-2024	Due Date:	31-08-2024
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Inspector:	Aram Dlawar	Supervisor:	Hasan Omran
OEM:			



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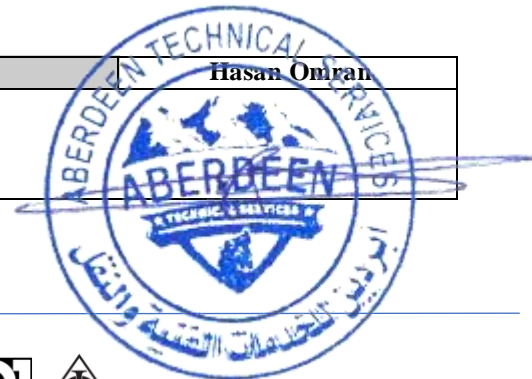
The Rig Was Equipped with JIANGSU RUTONG PETRO-MACHINERY CO. Hand Slip, with The Following Specification:

Equipment:	Hand Slip (Drill pipe slip), SDML 3 ½
SN:	806139
Date of Manufacture:	-
Manufacturer/Model:	JIANGSU RUTONG PTERO-MACHINERY CO
Reference Standard:	API RP 7L
Next Examination Date:	After 06 Months

Remarks:

Detailed reports are attached detailing all readings and results in - 03 of 05 pages.

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Client representative:			



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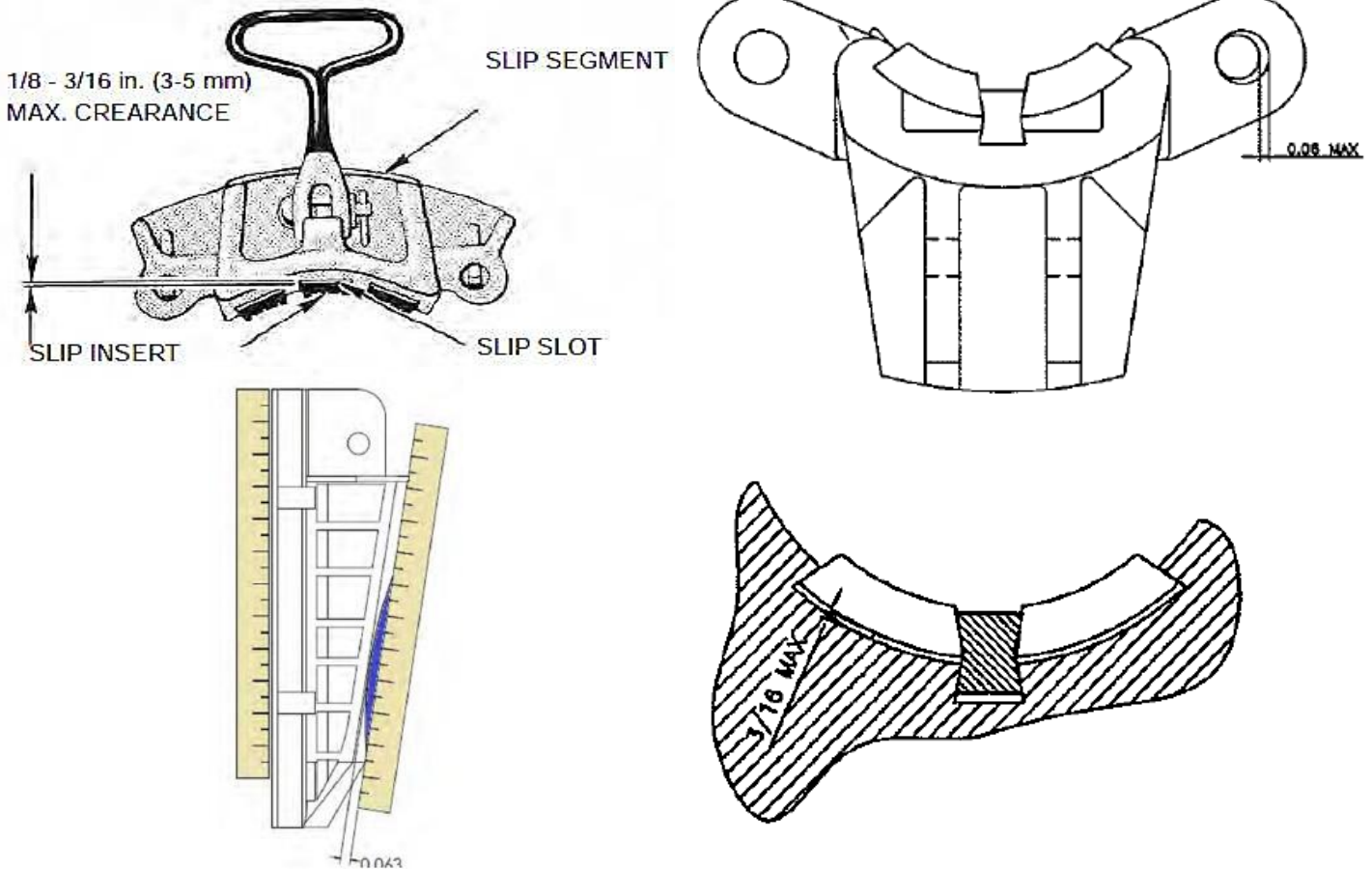


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PROCEDURE

- The Drill pipe Slip Has Been Inspected and Found Conformable to the Relevant Standard(s)
- The Rig was equipped with JIANGSU RUTONG PTERO-MACHINERY CO. LTD Drill pipe Slip.
- Drill pipe Slip Found Stripped Down for CAT III Inspection.

Action	Result
• Visually check for the serial number and Identification	Pass
• Prepare and clean the slip body and accessories to the extent necessary for inspection.	Pass
• Visually check for any damage, missing parts or cracks	Pass
• For Rotary, Dc and Casing Slips: Visually checked for damage, deformations or cracks on the hinges brackets, slips segments with tail slot handles and hinge pin.	Pass
• Place a straight edge against the backs and inside face of the slips to check if they are bend or wear. A good slip back is straight, smooth, and well-greased.	Pass
• Perform MPI as Per Manufacture’s Recommendations of Hinged Connections Body (inside & Outside), Handles Guide Halves, Slips Top Cover Halves, Etc...	Pass
• Repaint the slip	Pass
• Prepare and submit the inspection report.	Pass





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DESCRIPTION	VALUES	OEM VALUES	RESULT
The allowable Maximum wear on the outside surface of the slip.	0.00	1.6	Accepted

** Visual And MPI Was Carried out on the critical areas and load bearing components of the slip and Found **Satisfactory for Further Use**.

** CAT III Inspection Was Carried Out on the slip and Found **Accepted** At The Time of Inspection

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Visual & Magnetic Particles Examination Report

Client Name:	Hilong Oil Services & Engineering	Location:	R114	Job Number:	ATS-02-24-2999
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Date of Examination:	01-03-2024	Date of Report:	01-03-2024	Certificate No:	ATS-02-24-2999-HS-004-1
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Serial Number	Description of the examined equipment	Result
806139	Hand Slip (Drill pipe slip), SDML 3 1/2 X 2 7/8	Pass
S/N:	806139	



NDT Equipment Details

Standard	API RP 7L & ASTM E 709	Viewing Condition:	Colored Media	Method	WET
Yoke	AC	Serial No:	201504044	Due Date	04-07-2024
White Contrast	FLUXO: WCP-4	Batch No:	L230523/1	Due Date	23-05-2028
Black Ink	FLUXO: Black magnetic ink-3	Batch No:	L230125/3	Due Date	25-1-2025

NDT procedure

Visual and MPI carried out for the above description and found free of surface defects at the time of inspection

Identification of any part found to have a defect and a description of the defect: **None**

Particulars of any repair, renewal or alteration required to remedy the defect identified above: **None**

ASNT Level II Inspector Name:	Signature & Stamp:	Date of Next Through Examination:
Aram Dlawar		31-08-2024

