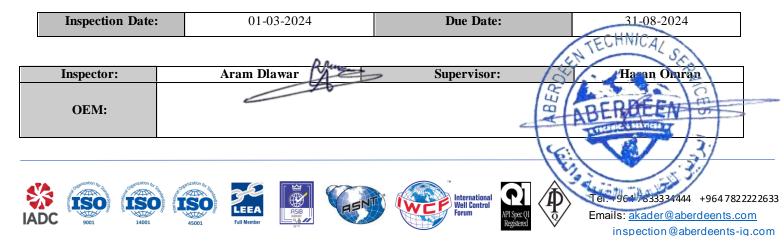




Customer:	Hilong Oil Services & Engineering	Date Of Service:	01-03-2024
Type Of Inspection:	CAT III INSPECTION	Report No:	ATS-02-24-2999-HS-005
Rig & Rig Number:	RIG-100	Specification:	API RP 7L



ABERDEEN Technical Services Would Like to Thank You for Giving Us the Opportunity to Work With Your Honorable Company







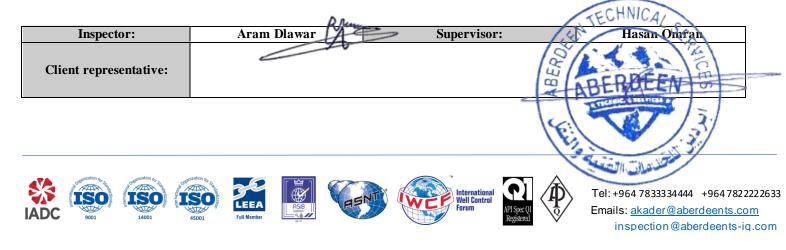
Customer:	Hilong Oil Services & Engineering	Date Of Service:	01-03-2024
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Rig & Rig Number:	RIG-100	Specification:	API RP 7L

The Rig Was Equipped with JIANGSU RUTONG PETRO-MACHINETRY CO. Hand Slip, with The Following Specification:

Equipment:	Hand Slip (Drill pipe slip), SDML 3 1/2 X 2 7/8
SN:	806137
Date of Manufacture:	-
Manufacturer/Model:	JIANGSU RUTONG PTERO-MACHINERY CO
Reference Standard:	API RP 7L
Next Examination Date:	After 06 Months

Remarks:

Detailed reports are attached detailing all readings and results in - 03 of 05 pages.



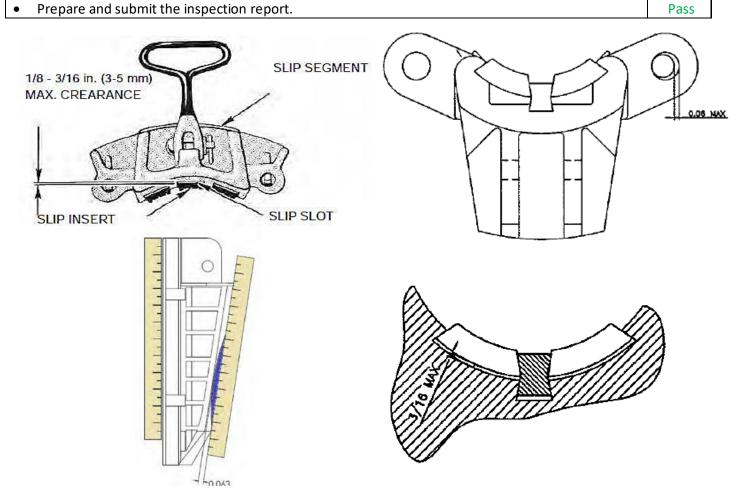




Customer:	Hilong Oil Services & Engineering	Date Of Service:	01-03-2024
Type Of Inspection:	CAT III INSPECTION	Report No:	ATS-02-24-2999-HS-005
Rig & Rig Number:	RIG-100	Specification:	API RP 7L

	PROCEDURE	
\triangleright	The Drill pipe Slip Has Been Inspected and Found Conformable to the Relevant Standard(s)	
\succ	The Rig was equipped with JIANGSU RUTONG PTERO-MACHINERY CO. LTD Drill pipe S	Slip.
\succ	Drill pipe Slip Found Stripped Down for CAT III Inspection.	
	Action	Result
•	Visually check for the serial number and Identification	Pass
•	Prepare and clean the slip body and accessories to the extent necessary for inspection.	Pass
•	Visually check for any damage, missing parts of cracks	Pass
•	For Rotary, Dc and Casing Slips: Visually checked for damage, deformations or cracks on the hinges	Pass
	brackets, slips segments with tail slot handles and hinge pin.	F 055
•	Place a straight edge against the backs and inside face of the slips to check if they are bend or wear. A	Pass
	good slip back is straight, smooth, and well-greased.	PdSS
•	Perform MPI as Per Manufacture's Recommendations of Hinged Connections Body (inside & Outside),	Dass
	Handles Guide Halves, Slips Top Cover Halves, Etc	Pass
•	Repaint the slip	Pass

Prepare and submit the inspection report. •





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Customer:	Hilong Oil Services & Engineering	Date Of Service:	01-03-2024
Type Of Inspection:	CAT III INSPECTION	Report No:	ATS-02-24-2999-HS-005
Rig & Rig Number:	RIG-100	Specification:	API RP 7L

DESCRIPTION	VALUES	OEM VALUES	RESULT
The allowable Maximum wear on the outside	0.00	1.6	Accepted
surface of the slip.	0.00	1.0	Accepted

** Visual And MPI Was Carried out on the critical areas and load bearing components of the slip and Found Satisfactory for Further Use.

> ** CAT III Inspection Was Carried Out on the slip and Found Accepted At The Time of Inspection

	0.0	NTECHNICALS
Inspector:	Aram Dlawar	Supervisor: Hasan Omran
Client representative:		ABERDEEN CO
		ET TO A LOUIS AND



Tel: +964 7833334444 +964 782222633 Emails: <u>akader@aberdeents.com</u> inspection@aberdeents-iq.com





Customer:	Hilong Oil Services & Engineering	Date Of Service:	01-03-2024
Type Of Inspection:	CAT III INSPECTION	Report No:	ATS-02-24-2999-HS-005
Rig & Rig Number:	RIG-100	Specification:	API RP 7L

Visual & Magnetic Particles Examination Report

Client Name:	Client Name: Hilong Oil Services & Engineering		Location:	-	R114	Job N	umber:	ATS-02-24-2999
Date of Examina	Date of Examination: 01-03-2024 Date of Report: 01-03-2024 Certificate No: ATS-02-24-2999-HS-005							2-24-2999-HS-005-1

Serial Nu	mber De	Description of the examined equipment Result							
80613	7 Ha	Hand Slip (Drill pipe slip), SDML 3 1/2 X 2 7/8 Pass							
S/N:		806137							
			80	61	31				
		NDT Equipment De	 tails						
Standard	API RP 7L & ASTM E 709	Viewing Condition:	Colored Media	Method	WET				
Yoke	AC	Serial No:	201504044	Due Date	04-07-2024				
White Contrast	FLUXO: WCP-4	Batch No:	L230523/1	Due Date	23-05-2028				
Black Ink	FLUXO: Black magnetic ink-3	Batch No:	L230125/3	Due Date	25-1-2025				
		NDT procedure							
Visual a	nd MPI carried out for the abov	-			-				
	Identification of any part f								
Pa	articulars of any repair, renewal	or alteration required to a	remedy the defect i	dentified above	: None				
ASNT Level II Inspector Name: Signature & Stamp: Date of Next Through Examination:									
ABERICIAN 07 31-08-2024									
			33						



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