



Aberdeen Technical Services and General Transportation

Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	Hilong Oil Services & Engineering	Certificate Number:	ATS-04-24-3135- MPI-005															
Rig Number:	HL99	Job No:	ATS-04-24-3135															
Location:	Southern Rumila – RU193	Page No:	01 of 01															
Date of Inspection:	22-04-2024	Next Inspection Date:	21-10-2024															
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444															
PICTORIAL:		Item Description: Drill pipe basket																
		<table border="1"> <tr> <td>SN</td> <td>MT2106-1</td> <td>MT2106-5</td> </tr> <tr> <td>SN</td> <td>MT2106-2</td> <td>MT2106-6</td> </tr> <tr> <td>SN</td> <td>MT2106-3</td> <td>MT2106-7</td> </tr> <tr> <td>SN</td> <td>MT2106-4</td> <td>MT2106-8</td> </tr> <tr> <td>SWL</td> <td colspan="2">10 Ton</td> </tr> </table>		SN	MT2106-1	MT2106-5	SN	MT2106-2	MT2106-6	SN	MT2106-3	MT2106-7	SN	MT2106-4	MT2106-8	SWL	10 Ton	
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SN	MT2106-4	MT2106-8																
SWL	10 Ton																	
		Unit Serial Number: DPB2306																
		Details of inspection method(s): Visible magnetic particle inspection																
		Inspection Results: MPI WAS CARRIED OUT ON THE CRITICAL AND WELDING AREAS OF THE ABOVE-MENTIONED ITEMS AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.																
		Remarks: ACCEPTED																
Inspection Equipment Details		Personnel Details		Company Stamp 														
Equipment	Ac yoke	Inspector:	Aram Dlawar															
Serial Number	201504044	Qualifications	ASNT LEVEL II															
Calibration Date:	05-01-2024	Date:	22-04-2024															
Calibration Due:	04-07-2024	Signature:																
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:															
Maker and Model	FLUXO	FLUXO	Hasan Omran															
Type:	WCP-4	Black magnetic ink-3	Date:															
Batch Number	L230523/1	L230125/3	22-04-2024															
Expiry Date:	23-05-2028	25-1-2025																

ATS-NDT-F-001 ISSUE 3 JUN 2023



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