



Aberdeen Technical Services and General Transportation

Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	Hilong Oil Services & Engineering	Certificate Number:	ATS-05-24-3200- MPI-003									
Rig Number:	HL99	Job No:	ATS-05-24-3200									
Location:	Southern Rumila – RU-149	Page No:	01 of 01									
Date of Inspection:	09-05-2024	Next Inspection Date:	08-11-2024									
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444									
PICTORIAL:	    											
Item Description: WATER TANK <table border="1"> <tr> <td>SN</td><td>20182000282-1</td><td>20182000282-3</td></tr> <tr> <td>SN</td><td>20182000282-2</td><td>20182000282-4</td></tr> <tr> <td>SWL</td><td colspan="2">50 KN</td></tr> </table>				SN	20182000282-1	20182000282-3	SN	20182000282-2	20182000282-4	SWL	50 KN	
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SN	20182000282-2	20182000282-4										
SWL	50 KN											
Unit Serial Number: 20182000282												
Details of inspection method(s): Visible magnetic particle inspection												
Inspection Results: MPI WAS CARRIED OUT ON THE CRITICAL AND WELDING AREAS OF LIFTING POINTS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.												
Remarks: ACCEPTED												
Inspection Equipment Details		Personnel Details										
Equipment	Ac yoke	Inspector:	Aram Dlawar									
Serial Number	201504044	Qualifications	ASNT LEVEL II									
Calibration Date:	05-01-2024	Date:	09-05-2024									
Calibration Due:	04-07-2024	Signature:										
Consumables	MAGNETIC PARTICLES INSPECTION											
Maker and Model	FLUXO	Supervisor:	Hasan Omran									
Type:	WCP-4	Date:	10-05-2024									
Batch Number	L230523/1											
Expiry Date:	23-05-2028											
	FLUXO											
	Black magnetic ink-3											
	L230125/3											
	25-1-2025											
												

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E: akader@aberdeents.com
inspection@aberdeents-iq.com

Tel: +964 7833334444 +964 7822222633