



Aberdeen Technical Services and General Transportation

Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	Hilong Oil Services & Engineering	Certificate Number:	ATS-05-24-3200- MPI-033									
Rig Number:	HL99	Job No:	ATS-05-24-3200									
Location:	Southern Rumila – RU-149	Page No:	01 of 01									
Date of Inspection:	10-05-2024	Next Inspection Date:	09-11-2024									
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444									
PICTORIAL:		Item Description: SECURITY GUARD CARAVAN										
		<table><tr><td>SN</td><td>20182000259-1</td><td>20182000259-3</td></tr><tr><td>SN</td><td>20182000259-2</td><td>20182000259-4</td></tr><tr><td>SWL</td><td colspan="2">50 KN</td></tr></table>		SN	20182000259-1	20182000259-3	SN	20182000259-2	20182000259-4	SWL	50 KN	
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		SN	20182000259-2	20182000259-4								
		SWL	50 KN									
Unit Serial Number: 20182000259												
Details of inspection method(s): Visible magnetic particle inspection												
Inspection Results: MPI WAS CARRIED OUT ON THE CRITICAL AND WELDING AREAS OF LIFTING POINTS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.												
Remarks: ACCEPTED												
Inspection Equipment Details		Personnel Details										
Equipment	Ac yoke	Inspector:	Aram Dlawar									
Serial Number	201504044	Qualifications	ASNT LEVEL II									
Calibration Date:	05-01-2024	Date:	10-05-2024									
Calibration Due:	04-07-2024	Signature:										
Consumables	MAGNETIC PARTICLES INSPECTION											
Maker and Model	FLUXO	FLUXO										
Type:	WCP-4	Black magnetic ink-3										
Batch Number	L230523/1	L230125/3										
Expiry Date:	23-05-2028	25-1-2025	Date:	11-05-2024								

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