



Aberdeen Technical Services and General Transportation

Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	Hilong Oil Services & Engineering	Certificate Number:	ATS-05-24-3200- MPI-079
Rig Number:	HL99	Job No:	ATS-05-24-3200
Location:	Southern Rumila – RU-149	Page No:	01 of 01
Date of Inspection:	15-05-2024	Next Inspection Date:	14-11-2024
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444
PICTORIAL:		Item Description:	
		MUD SAVER	
		Unit Serial Number: HL-MS-001	
		Details of inspection method(s): Visible magnetic particle inspection	
		Inspection Results: MPI WAS CARRIED OUT ON THE CRITICAL AND WELDING AREAS OF THE ABOVE-MENTIONED ITEMS AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.	
		Remarks: ACCEPTED	
Inspection Equipment Details			Personnel Details
Equipment	Ac yoke		Inspector:
Serial Number	201504044		Qualifications
Calibration Date:	05-01-2024		Date:
Calibration Due:	04-07-2024		Signature:
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:
Maker and Model	FLUXO	FLUXO	Date:
Type:	WCP-4	Black magnetic ink-3	
Batch Number	L230523/1	L230125/3	
Expiry Date:	23-05-2028	25-1-2025	
			Company Stamp
			

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