



Aberdeen Technical Services and General Transportation

Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	Hilong Oil Services & Engineering		Certificate Number:	ATS-05-24-3200- MPI-098	
Rig Number:	HL99		Job No:	ATS-05-24-3200	
Location:	Southern Rumila – RU-149		Page No:	01 of 02	
Date of Inspection:	16-05-2024		Next Inspection Date:	15-11-2024	
Type of Inspection	Visual inspection & MPI (Wet Visible Method)		Ref. Standards:	ASTM E709, ASTM E 1444	
ICTORIAL:				Item Description:	
				DRILL PIPE POWER TONG	
				Unit Serial Number:	
				18104	
				Details of inspection method(s):	
				Visible magnetic particle inspection	
			Inspection Results:		
			MPI WAS CARRIED OUT ON THE CRITICAL AND WELDING AREAS OF THE ABOVE-MENTIONED ITEMS AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.		
			Remarks: ACCEPTED		
Inspection Equipment Details			Personnel Details		
Equipment	Ac yoke		Inspector:	Aram Dlawar	
Serial Number	201504044		Qualifications	ASNT LEVEL II	
Calibration Date:	05-01-2024		Date:	16-05-2024	
Calibration Due:	04-07-2024		Signature:		
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:	Hasan Omran	
Maker and Model	FLUXO	FLUXO	Date:	17-05-2024	
Type:	WCP-4	Black magnetic ink-3			
Batch Number	L230523/1	L230125/3			
Expiry Date:	23-05-2028	25-1-2025			

ATS-NDT-F-001 ISSUE 3 JUN 2023



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Location:	Southern Rumila – RU-149	Page No:	02 of 02
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Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444
ICTORIAL:			Item Description: DRILL PIPE POWER TONG Unit Serial Number: 18104 Details of inspection method(s): Visible magnetic particle inspection Inspection Results: MPI WAS CARRIED OUT ON THE CRITICAL AND WELDING AREAS OF THE ABOVE-MENTIONED ITEMS AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION. Remarks: ACCEPTED
Inspection Equipment Details			Personnel Details
Equipment	Ac yoke		Inspector:
Serial Number	201504044		Qualifications
Calibration Date:	05-01-2024		Date:
Calibration Due:	04-07-2024		Signature:
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:
Maker and Model	FLUXO	FLUXO	Date:
Type:	WCP-4	Black magnetic ink-3	
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			Company Stamp

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