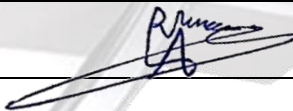




Aberdeen Technical Services and General Transportation

Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	Hilong Oil Services & Engineering	Certificate Number:	ATS-05-24-3200- MPI-111	
Rig Number:	HL99	Job No:	ATS-05-24-3200	
Location:	Southern Rumila – RU-149	Page No:	01 of 01	
Date of Inspection:	15-05-2024	Next Inspection Date:	14-11-2024	
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444	
PICTORIAL:		Item Description:		
		BELL NIPPLE		
		Unit Serial Number: BL06		
		Details of inspection method(s): Visible magnetic particle inspection		
		Inspection Results: MPI WAS CARRIED OUT ON THE CRITICAL AND WELDING AREAS OF THE ABOVE-MENTIONED ITEMS AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.		
		Remarks: ACCEPTED		
Inspection Equipment Details			Personnel Details	
Equipment	Ac yoke		Inspector:	
Serial Number	201504044		Qualifications	
Calibration Date:	05-01-2024		Date:	
Calibration Due:	04-07-2024		Signature:	
Consumables	MAGNETIC PARTICLES INSPECTION			
Maker and Model	FLUXO	FLUXO		Supervisor:
Type:	WCP-4	Black magnetic ink-3		Date:
Batch Number	L230523/1	L230125/3		
Expiry Date:	23-05-2028	25-1-2025		
				

ATS-NDT-F-001 ISSUE 3 JUN 2023



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