



Aberdeen Technical Services and General Transportation

Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	Hilong Oil Services & Engineering	Certificate Number:	ATS-05-24-3200- MPI-114
Rig Number:	HL99	Job No:	ATS-05-24-3200
Location:	Southern Rumila – RU-149	Page No:	01 of 02
Date of Inspection:	20-05-2024	Next Inspection Date:	19-11-2024
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444

PICTORIAL:



Item Description: Choke Manifold

SN	JJ037	JJ038
SN	JJ039	JJ040
SWL	2 TONS	

Unit Serial Number:
DZ-99-2

Details of inspection method(s):
Visible magnetic particle inspection

Inspection Results:
MPI WAS CARRIED OUT ON THE CRITICAL AND WELDING AREAS OF THE ABOVE-MENTIONED ITEMS AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

Remarks: ACCEPTED

Inspection Equipment Details			Personnel Details		Company Stamp
Equipment	Ac yoke		Inspector:	Aram Dlawar	
Serial Number	201504044		Qualifications	ASNT LEVEL II	
Calibration Date:	05-01-2024		Date:	20-05-2024	
Calibration Due:	04-07-2024		Signature:		
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:	Hasan Omran	
Maker and Model	FLUXO	FLUXO	Date:	21-05-2024	
Type:	WCP-4	Black magnetic ink-3			
Batch Number	L230523/1	L230125/3			
Expiry Date:	23-05-2028	25-1-2025			

ATS-NDT-F-001 ISSUE 3 JUN 2023



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PICTORIAL:										
	<p>Item Description: CARRIER SUBSTRUCTURE – Connection Pad eyes</p> <table border="1"> <tr> <td>SN</td> <td>JJ01</td> <td>JJ02</td> <td>JJ05</td> </tr> <tr> <td></td> <td>JJ03</td> <td>JJ04</td> <td>JJ06</td> </tr> </table>			SN	JJ01	JJ02	JJ05		JJ03	JJ04
SN	JJ01	JJ02	JJ05							
	JJ03	JJ04	JJ06							
Unit Serial Number: DZ-99-2										
Details of inspection method(s): Visible magnetic particle inspection										
Inspection Results: MPI WAS CARRIED OUT ON THE CRITICAL AND WELDING AREAS OF THE ABOVE-MENTIONED ITEMS AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.										
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