



# Aberdeen Technical Services and General Transportation

## Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	<b>Hilong Oil Services &amp; Engineering</b>	Certificate Number:	ATS-06-24-3466- MPI-006
Rig Number:	HL100	Job No:	ATS-06-24-3466
Location:	Northern Rumila – R-055	Page No:	01 of 01
Date of Inspection:	12-06-2024	Next Inspection Date:	11-12-2024
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444

**PICTORIAL:**



<b>Drill Pipe Basket</b> 钻杆盒	
伊森特 YISENTE	
型号: DPB-30 Model	安全提升载荷: 40000 daN SWL
外形尺寸 (mm): 10800X2100X1650 Over all dimensions(LXWXH)	净重: 6095 daN Net weight
出厂编号: <input type="text" value="DPB1806"/> Serial number	出厂日期: <input type="text" value="2018.9"/> Date of manufacture
<b>天津德斯特石油机械设备制造有限公司</b> Tianjin Dester Oil Machinery and Equipment Manufacturing Co., Ltd	

**Item Description: drill pipe basket**

SN	01	02	03	04
SWL	10 T			

**Unit Serial Number:**  
**DPB1806**

**Details of inspection method(s):**  
Visible magnetic particle inspection

**Inspection Results:**  
MPI WAS CARRIED OUT ON THE WELDING AND CRITICAL AREAS OF THE LIFTING POINTS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

**Remarks: ACCEPTED**

Inspection Equipment Details			Personnel Details		Company Stamp
<b>Equipment</b>	Ac yoke		<b>Inspector:</b>	Aram Dlawar	
Serial Number	201504044		<b>Qualifications</b>	ASNT LEVEL II	
Calibration Date:	05-01-2024		<b>Date:</b>	12-06-2024	
Calibration Due:	04-07-2024		<b>Signature:</b>		
<b>Consumables</b>	MAGNETIC PARTICLES INSPECTION		<b>Supervisor:</b>	Meysam Minaei	
Maker and Model	FLUXO	FLUXO	<b>Date:</b>	13-06-2024	
Type:	WCP-4	Black magnetic ink-3			
Batch Number	L230523/1	L230125/3			
Expiry Date:	23-05-2028	25-1-2025			



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