



# Aberdeen Technical Services and General Transportation

## Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	<b>Hilong Oil Services &amp; Engineering</b>	Certificate Number:	ATS-06-24-3466- MPI-009
Rig Number:	HL100	Job No:	ATS-06-24-3466
Location:	Northern Rumila – R-055	Page No:	01 of 01
Date of Inspection:	12-06-2024	Next Inspection Date:	11-12-2024
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444

### PICTORIAL:



**Drill Pipe Basket**  
钻杆盒

伊森特  
YISENTE

型号: DPB-30  
Model

安全提升载荷: 40000 daN  
SWL

外形尺寸 (mm): 10800X2100X1650  
Over all dimensions(LXWXH)

净重: 6095 daN  
Net weight

出厂日期: 2018.9  
Date of manufacture

出厂编号: DPB18  
Serial number

天津德斯特石油机械设备制造有限公司  
Tianjin Dester Oil Machinery and Equipment Manufacturing Co., Ltd

天津市滨海新区经济开发65号

### Item Description: drill pipe basket

SN	01	02	03	04
SWL	10 T			

**Unit Serial Number:**  
**DPB1807**

**Details of inspection method(s):**  
Visible magnetic particle inspection

### Inspection Results:

MPI WAS CARRIED OUT ON THE WELDING AND CRITICAL AREAS OF THE LIFTING POINTS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

**Remarks: ACCEPTED**

Inspection Equipment Details			Personnel Details		Company Stamp
<b>Equipment</b>	Ac yoke		Inspector:	Aram Dlawar	
Serial Number	201504044		Qualifications	ASNT LEVEL II	
Calibration Date:	05-01-2024		Date:	12-06-2024	
Calibration Due:	04-07-2024		Signature:		
<b>Consumables</b>	MAGNETIC PARTICLES INSPECTION		Supervisor:	Meysam Minaei	
Maker and Model	FLUXO	FLUXO	Date:	13-06-2024	
Type:	WCP-4	Black magnetic ink-3			
Batch Number	L230523/1	L230125/3			
Expiry Date:	23-05-2028	25-1-2025			

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E: [akader@aberdeents.com](mailto:akader@aberdeents.com)  
[inspection@aberdeents-iq.com](mailto:inspection@aberdeents-iq.com)

Tel: +964 7833334444 +964 7822222633