



Aberdeen Technical Services and General Transportation

Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	Hilong Oil Services & Engineering	Certificate Number:	ATS-06-24-3466- MPI-019										
Rig Number:	HL100	Job No:	ATS-06-24-3466										
Location:	Northern Rumila – R-055	Page No:	01 of 01										
Date of Inspection:	12-06-2024	Next Inspection Date:	11-12-2024										
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444										
PICTORIAL:		Item Description: production water tank											
     		<table><tr><td>SN</td><td>18072-1</td><td>18072-2</td><td>18072-3</td><td>18072-4</td></tr><tr><td>SWL</td><td colspan="4">50 KN</td></tr></table>		SN	18072-1	18072-2	18072-3	18072-4	SWL	50 KN			
		SN	18072-1	18072-2	18072-3	18072-4							
SWL	50 KN												
Unit Serial Number: 18072		Details of inspection method(s): Visible magnetic particle inspection											
Inspection Results: MPI WAS CARRIED OUT ON THE WELDING AND CRITICAL AREAS OF THE LIFTING POINTS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.		Remarks: ACCEPTED											
Inspection Equipment Details		Personnel Details											
Equipment	Ac yoke	Inspector:	Aram Dlawar										
Serial Number	201504044	Qualifications	ASNT LEVEL II										
Calibration Date:	05-01-2024	Date:	12-06-2024										
Calibration Due:	04-07-2024	Signature:											
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:										
Maker and Model	FLUXO	FLUXO	Meysam Minaei										
Type:	WCP-4	Black magnetic ink-3	Date:										
Batch Number	L230523/1	L230125/3	13-06-2024										
Expiry Date:	23-05-2028	25-1-2025											
		Company Stamp											
													

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