



Aberdeen Technical Services and General Transportation

Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	Hilong Oil Services & Engineering	Certificate Number:	ATS-06-24-3466- MPI-032	
Rig Number:	HL100	Job No:	ATS-06-24-3466	
Location:	Northern Rumila – R-055	Page No:	01 of 01	
Date of Inspection:	12-06-2024	Next Inspection Date:	11-12-2024	
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444	
PICTORIAL:		Item Description: Container store		
				
		Unit Serial Number: GCSU2015356		
		Details of inspection method(s): Visible magnetic particle inspection		
		Inspection Results: MPI WAS CARRIED OUT ON THE WELDING AND CRITICAL AREAS OF THE LIFTING POINTS (LOWER ISO BLOCKS) OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.		
		Remarks: ACCEPTED		
Inspection Equipment Details		Personnel Details		Company Stamp 
Equipment	Ac yoke	Inspector:	Aram Dlawar	
Serial Number	201504044	Qualifications	ASNT LEVEL II	
Calibration Date:	05-01-2024	Date:	12-06-2024	
Calibration Due:	04-07-2024	Signature:		
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:	
Maker and Model	FLUXO	FLUXO	Meysam Minaei	
Type:	WCP-4	Black magnetic ink-3	Date:	
Batch Number	L230523/1	L230125/3	13-06-2024	
Expiry Date:	23-05-2028	25-1-2025		

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