

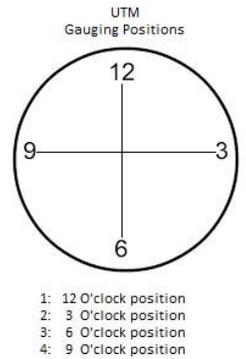


ABERDEEN TECHNICAL SERVICES AND GENERAL TRANSPORTATION

ULTRASONIC THICKNESS MEASUREMENT (UTM) CERTIFICATE



Client: Hilong Oil Services & Engineering		Location: Hilong base / Rig-99		Inspection Date: 10-Dec-2023	
Certificate No: ATS-12-23-2486-UTM-006		Work order and/or Job No.: ATS-12-23-2486		Inspection Due Date: 09-Dec-2024	
Item Description: surface line long pipe, 3" fig 1502 , 35 Mpa					
Serial No: SLM003					
Relative Standards/Specifications: ASTM E 797 & Client Specifications			Material: 30CrMoA Low carbon alloy steel		
Surface Condition: brushed and cleaned			Surface Temperature: 22 C°		
Measuring Equipment					
UTM Instrument - Maker: HUATEC		Model: TG 4100	S. No.: 5500391	Calibration Date: 15.AUG.2023	Calibration Due Date: 14.Feb.2024
Pit Depth Gauge - Maker: New Tech		Model: NAA-4-M11118	S. No.: 97594	Calibration Date: 17-Aug-2023	Calibration Due Date: 16-Feb-2024
Sketch or picture (direct on this page <input checked="" type="checkbox"/> or attached <input type="checkbox"/>)					



UTM Results							
Position	Nominal Wall Thickness (mm)	Minimum Thickness (mm)	Measured Wall Thickness (mm)				Remarks
A1	14.00	8.00	12.20	12.55	12.66	13.05	Accepted
A2	14.00	8.00	12.14	12.45	12.50	12.88	Accepted
A3	14.00	8.00	12.17	12.75	12.69	12.95	Accepted
A4	14.00	8.00	13.54	13.66	13.23	13.68	Accepted

Result:
1- UTM WAS CARRIED OUT ON THE ABOVE-MENTIONED ITEM AND FOUND ALL ACTUAL WALL THICKNESS READINGS ACCEPTABLE ACCORDING TO CLIENT SPECIFICATIONS / OEM DOCUMENTS AT THE TIME OF INSPECTION.

Inspector Name:	Aram Dlawar	Reviewed by:	Hasan Omran
Qualification:	ASNT Level II	Date:	18-12-2023
Signature:		Signature:	



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