



Customer:	Hilong Oil Services & Engineering	Date Of Service:	05-08-2024
Type Of Inspection:	CAT IV INSPECTION	Report No:	ATS-08-24-4132-EL-012
Rig & Rig Number:	RIG-100	Specification:	API RP 8B



ABERDEEN Technical Services Would Like to Thank You for Giving Us the Opportunity to Work With Your Honorable Company

Inspection Date:	05-08-2024	Due Date:	04-08-2025
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Inspector:	Aram Dlawar 	Supervisor:	Hasan Omran
OEM:			



International Well Control Forum



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The Rig Was Equipped with SJ PETROUM MACHINERY CO. Drill Pipe Elevator, with The Following Specification:

Equipment:	Drill Pipe Elevator, DDZ 3 ½ EU - 150
Model/SN:	80434
Date of Manufacture:	-
Manufacturer:	JIANGSU RUTONG PTERO-MACHINERY CO
Reference Standard:	API RP 8B
Next Examination Date:	After 1 Year

Remarks:

Detailed reports are attached detailing all readings and results in - 03 of 07 pages.

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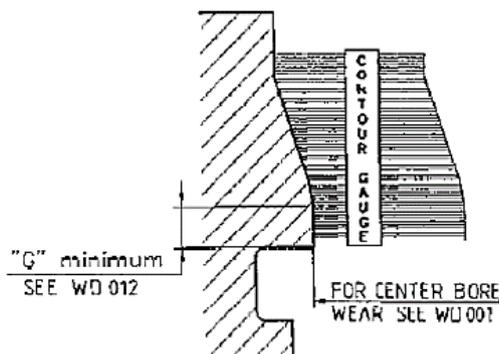
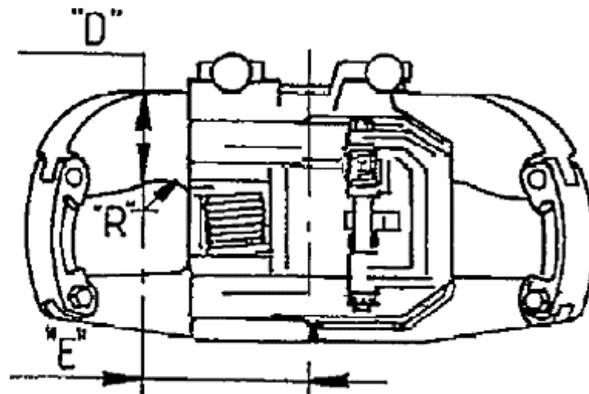
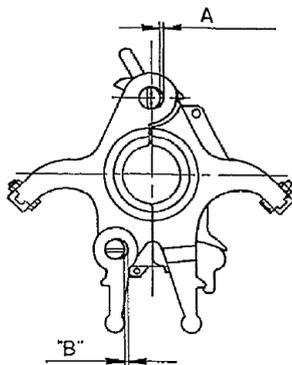


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PROCEDURE

- The Drill Pipe Elevator Has Been Inspected and Found Conformable to the Relevant Standard(s)
- The Rig was equipped with ZHEJIANG ZHONGHENG INSTRUMENT AND GAUGE CO. LTD Drill Pipe Elevator.
- Drill Pipe Elevator Found Stripped Down /Dismantling Condition for CAT IV Inspection.

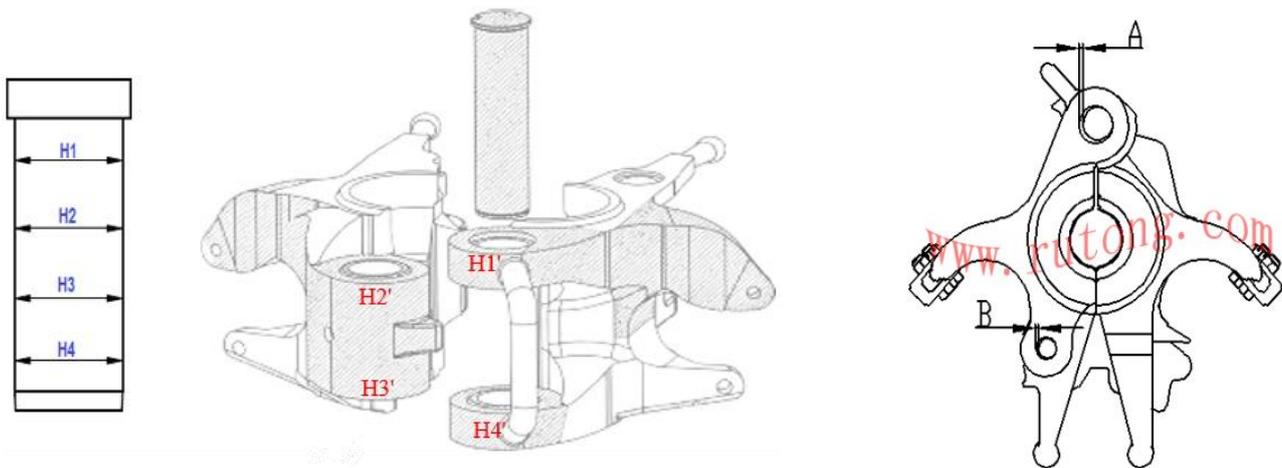
Action	Result
• Visually check for the serial number and Identification	Pass
• Dismantle the elevator as far as possible into single components	Pass
• Prepare and clean the elevator body and accessories to the extent necessary for inspection.	Pass
• Visually check for any damage, missing parts or cracks	Pass
• Visually check & MPI as per manufacture's recommendations	Pass
• Measure the wear of Load Shoulder Bore TB, Minimum required length at neck, center bore wear (G), center latch, and link ears, Hinge Pins & Pinholes, etc. as per manufacture's recommendations.	Pass
• Visually check after Reassemble the Elevator with new spring and spare parts.	Pass
• Repaint the Elevator	Pass
• Prepare and submit the inspection report.	Pass
• Visually check for the serial number and Identification	Pass
• Dismantle the elevator as far as possible into single components	Pass





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DESCRIPTION	VALUES	OEM VALUES	RESULT
The maximum allowable wear tolerance of (D)	95 mm	92 mm	Accepted
The distance "E" from the center line to the center of Arc	162 mm	162 mm	Accepted
Drill Pipe Elevator Cone Angle	18°	Max. 16°	Accepted
The minimum allowable thickness of the elevator load bearing point contact surface (G)	69.7 mm	Min. 55 mm	Accepted
The design Value for radius "R" at the force point	50 mm	50 mm	Accepted

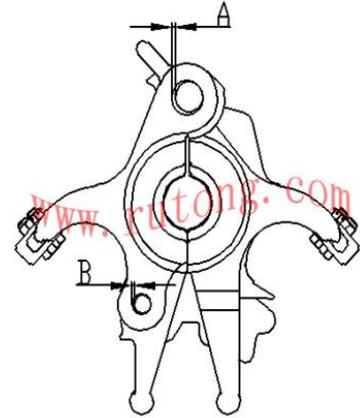
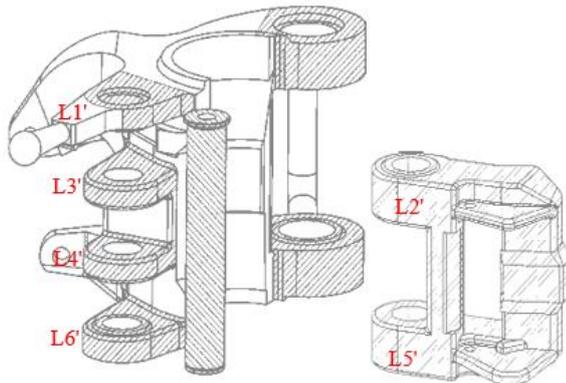
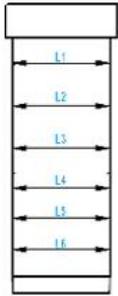


Measurement	Nominal	Tolerance (A)	Actual Reading	Result
Hinge Pin OD (H1)	44.43	0.76	44.10	Accepted
Hinge Pin OD (H2)	44.43		44.15	Accepted
Hinge Pin OD (H3)	44.43		44.16	Accepted
Hinge Pin OD (H4)	44.43		44.13	Accepted
Hinge Hole ID (H1')	44.45		44.50	Accepted
Hinge Hole ID (H2')	44.45		44.51	Accepted
Hinge Hole ID (H3')	44.45		44.49	Accepted
Hinge Hole ID (H4')	44.45		44.50	Accepted



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5.



Measurement	Nominal	Tolerance (B)	Actual Reading	Result
Latch Pin OD (L1)	32.32	0.76	32.30	Accepted
Latch Pin OD (L2)	32.32		32.30	Accepted
Latch Pin OD (L3)	32.32		32.31	Accepted
Latch Pin OD (L4)	32.32		32.29	Accepted
Latch Hole ID (L1')	32.40		32.41	Accepted
Latch Hole ID (L2')	32.40		32.42	Accepted
Latch Hole ID (L3')	32.40		32.40	Accepted
Latch Hole ID (L4')	32.40		32.41	Accepted

** Visual And MPI Was Carried out on the critical areas and load bearing components of the elevator and Found **Satisfactory for Further Use**.

** CAT IV Inspection Was Carried Out on the Elevator and Found **Accepted** At The Time of Inspection

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OEM:			





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Visual & Magnetic Particles Examination Report

Client Name:	Hilong Oil Services & Engineering	Location:	HL-100/R026	Job Number:	ATS-08-24-4132
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Date of Examination:	05-08-2024	Date of Report:	05-08-2024	Certificate No:	ATS-08-24-4132-EL-012
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Serial Number	Description of the examined equipment	Result
80434	Drill Pipe Elevator, DDZ 3 ½ EU - 150	Pass
S/N:	-	



NDT Equipment Details

Standard	API RP 8B – CAT IV & ASTM E 709	Viewing Condition:	Colored Media	Method	WET
Yoke	Ac yoke	Serial No:	201504044	Due Date	27-12-2024
White Contrast	FLUXO: WCP-4	Batch No:	L230523/1	Due Date	23-05-2028
Black Ink	FLUXO: Black magnetic ink-3	Batch No:	L230125/3	Due Date	25-1-2025

NDT procedure

Visual and MPI carried out for the above description and found free of surface defects at the time of inspection

Identification of any part found to have a defect and a description of the defect: **None**

Particulars of any repair, renewal or alteration required to remedy the defect identified above: **None**

ASNT Level II Inspector Name:	Signature & Stamp:	Date of Next Through Examination:
Aram Dlawar		04-08-2025