

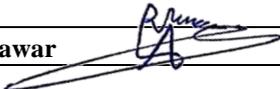


|                     |                                   |                  |                       |
|---------------------|-----------------------------------|------------------|-----------------------|
| Customer:           | Hilong Oil Services & Engineering | Date Of Service: | 10-08-2024            |
| Type Of Inspection: | CAT IV INSPECTION                 | Report No:       | ATS-08-24-4132-SL-037 |
| Rig & Rig Number:   | HL - 100                          | Specification:   | API RP 7L             |



ABERDEEN Technical Services Would Like to Thank You for Giving Us the Opportunity to Work With Your Honorable Company

|                  |            |           |            |
|------------------|------------|-----------|------------|
| Inspection Date: | 10-08-2024 | Due Date: | 09-08-2025 |
|------------------|------------|-----------|------------|

|            |   |             |             |
|------------|---|-------------|-------------|
| Inspector: | Aram Dlawar  | Supervisor: | Hasan Omran |
| OEM:       |   |             |             |



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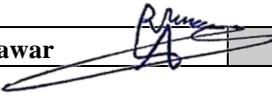
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The Rig Was Equipped with SJ PETROUM MACHINERY CO. Hand Slip, with The Following Specification:

|                        |                                   |
|------------------------|-----------------------------------|
| Equipment:             | Hand Slip (Drill pipe) SDML       |
| Model/SN:              | 806139                            |
| Date of Manufacture:   | -                                 |
| Manufacturer:          | JIANGSU RUTONG PTERO-MACHINERY CO |
| Reference Standard:    | API RP 7L                         |
| Next Examination Date: | After 1 Year                      |

Remarks:

Detailed reports are attached detailing all readings and results in - 03 of 05 pages.

|                        |   |             |             |
|------------------------|---|-------------|-------------|
| Inspector:             | Aram Dlawar  | Supervisor: | Hasan Omran |
| Client representative: |   |             |             |



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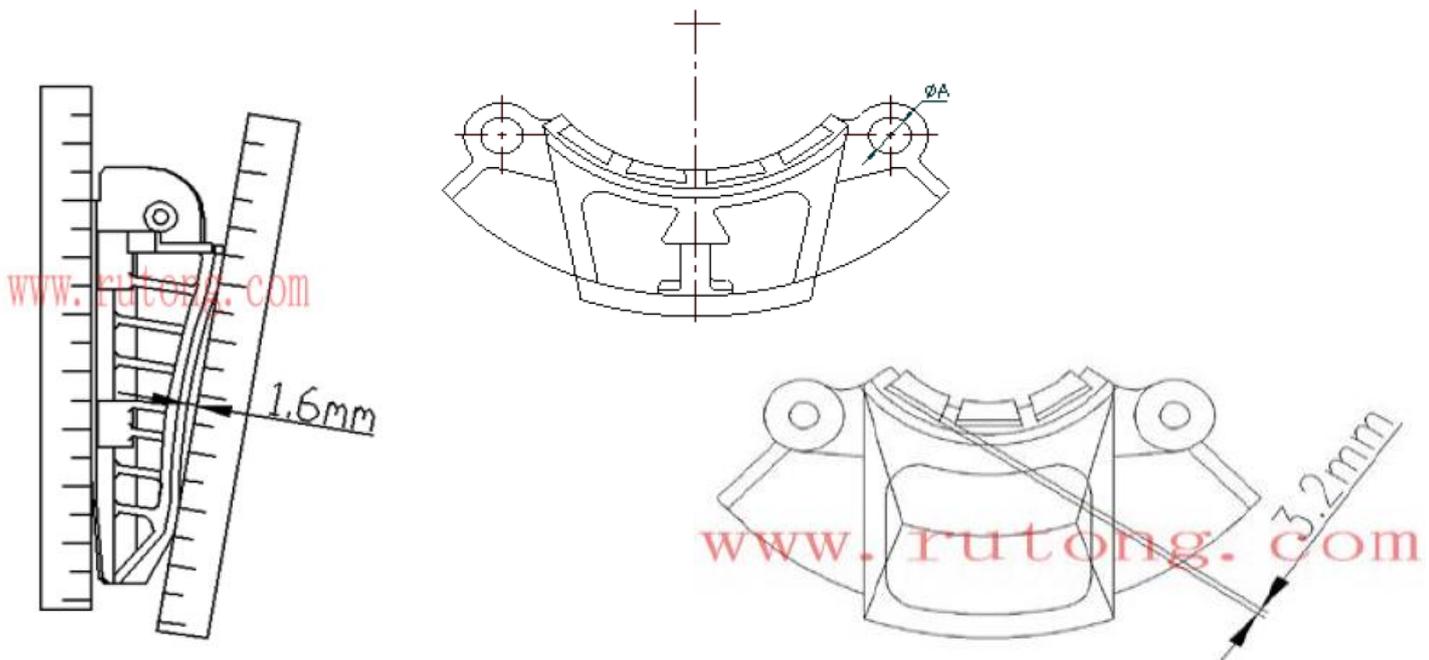
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| <b>Type Of Inspection:</b>   | <b>CAT IV INSPECTION</b>                     | <b>Report No:</b>       | <b>ATS-08-24-4132-SL-037</b> |
| <b>Rig &amp; Rig Number:</b> | <b>HL - 100</b>                              | <b>Specification:</b>   | <b>API RP 7L</b>             |

|  |  |
|--|--|
|  |  |
|--|--|

**PROCEDURE**

- The Slip Has Been Inspected and Found Conformable to the Relevant Standard(s)
- The Rig was equipped with ZHEJIANG ZHONGHENG INSTRUMENT AND GAUGE CO. LTD Slip.
- Slip Found Stripped Down /Dismantling Condition for CAT IV Inspection.

| Action   | Result |
|--|--------|
| • Visually check for the serial number and Identification  | Pass   |
| • Dismantle the slip as far as possible into single components   | Pass   |
| • Prepare and clean the slip body and accessories to the extent necessary for inspection.  | Pass   |
| • Visually check for any damage, missing parts or cracks   | Pass   |
| • For Rotary, Dc and Casing Slips: Visually check for damage, deformations or cracks on the hinges brackets, slips segments with tail slot handles and hinge pin.      | Pass   |
| • Place a straight edge against the backs and inside face of the slips to check if they are bend or wear. A good slip back is straight, smooth, and well-greased.      | Pass   |
| • Perform MPI as Per Manufacture’s Recommendations of Hinged Connections Body (inside & Outside), Handles Guide Halves, Slips Top Cover Halves, Etc...                 | Pass   |
| • Measure The Wear of the Hinges Connection pins & Pin Holes, the clearance between the back of inserts and insert grooves, etc. As Per Manufacture’s Recommendations. | Pass   |
| • Visually check after Reassembly  | Pass   |
| • Repaint the slip   | Pass   |
| • Prepare and submit the inspection report.  | Pass   |





|                     |                                   |                  |                       |
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| DESCRIPTION  | VALUES | OEM VALUES | RESULT   |
|--|--------|------------|----------|
| The allowable Maximum wear on the outside surface of the slip. | 0.08   | 1.6        | Accepted |

| Measurement         | Nominal (mm) | Tolerance (mm) | Actual Reading (mm) | Result   |
|---------------------|--------------|----------------|---------------------|----------|
| Pin OD No. 01       | 22           | -              | 21.97               | Accepted |
| Hole ID No. 01      | 23           | 24.5 min       | 23.03               | Accepted |
| Clearance A: No. 01 | 1            | 3.0 max        | 1.06                | Accepted |
| Pin OD No. 02       | 22           | -              | 21.93               | Accepted |
| Hole ID No. 02      | 23           | 24.5 min       | 23.05               | Accepted |
| Clearance A: No. 02 | 1            | 3.0 max        | 1.12                | Accepted |

| Measurement                                 | Tolerance (mm) | Actual Reading (mm) | Result   |
|---|----------------|---------------------|----------|
| (Insert Groove 1 - Insert) Clearance No. 01 | 3.2            | 0.25                | Accepted |
| (Insert Groove 2 - Insert) Clearance No. 01 | 3.2            | 0.25                | Accepted |
| (Insert Groove 3 - Insert) Clearance No. 01 | 3.2            | 0.25                | Accepted |
| (Insert Groove 1 - Insert) Clearance No. 02 | 3.2            | 0.25                | Accepted |
| (Insert Groove 2 - Insert) Clearance No. 02 | 3.2            | 0.25                | Accepted |
| (Insert Groove 3 - Insert) Clearance No. 02 | 3.2            | 0.25                | Accepted |
| (Insert Groove 1 - Insert) Clearance No. 03 | 3.2            | 0.25                | Accepted |
| (Insert Groove 2 - Insert) Clearance No. 03 | 3.2            | 0.25                | Accepted |
| (Insert Groove 3 - Insert) Clearance No. 03 | 3.2            | 0.25                | Accepted |

\*\* Visual And MPI Was Carried out on the critical areas and load bearing components of the slip and Found **Satisfactory for Further Use**.

\*\* CAT IV Inspection Was Carried Out on the slip and Found **Accepted** At The Time of Inspection

|                        |   |             |   |
|------------------------|---|-------------|---|
| Inspector:             | Aram Dlawar  | Supervisor: | Hasan Omran  |
| Client representative: |   |             |   |





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## Visual & Magnetic Particles Examination Report

|              |                                   |           |              |             |                |
|--------------|-----------------------------------|-----------|--------------|-------------|----------------|
| Client Name: | Hilong Oil Services & Engineering | Location: | HL-100/ R026 | Job Number: | ATS-12-23-4132 |
|--------------|-----------------------------------|-----------|--------------|-------------|----------------|

|                      |            |                 |            |                 |                       |
|----------------------|------------|-----------------|------------|-----------------|-----------------------|
| Date of Examination: | 10-08-2024 | Date of Report: | 10-08-2024 | Certificate No: | ATS-08-24-4132-SL-037 |
|----------------------|------------|-----------------|------------|-----------------|-----------------------|

| Serial Number | Description of the examined equipment | Result |
|---------------|---------------------------------------|--------|
| 806139        | Hand Slip (Drill pipe) SDML           | Pass   |
| S/N:          | -                                     |        |



### NDT Equipment Details

|                |                                 |                    |               |          |            |
|----------------|---------------------------------|--------------------|---------------|----------|------------|
| Standard       | API RP 8B – CAT IV & ASTM E 709 | Viewing Condition: | Colored Media | Method   | WET        |
| Yoke           | Ac yoke                         | Serial No:         | 201504044     | Due Date | 27-12-2024 |
| White Contrast | FLUXO: WCP-4                    | Batch No:          | L230523/1     | Due Date | 23-05-2028 |
| Black Ink      | FLUXO: Black magnetic ink-3     | Batch No:          | L230125/3     | Due Date | 25-1-2025  |

### NDT procedure

Visual and MPI carried out for the above description and found free of surface defects at the time of inspection

Identification of any part found to have a defect and a description of the defect: **None**

Particulars of any repair, renewal or alteration required to remedy the defect identified above: **None**

|                               |                    |                                   |
|-------------------------------|--------------------|-----------------------------------|
| ASNT Level II Inspector Name: | Signature & Stamp: | Date of Next Through Examination: |
| Aram Dlawar                   |                    | 09-08-2025                        |