DRILLING / BHA / AND SPECIALITY TOOLS INSPECTION REPORT

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CUSTOMER:	Hilong Oil Services & Engineering	**RIG NO.:**	HL - 100	**DEPARTMENT:**	--	**PAGE NO.:**	Page 1 of 1	**REPORT NO.:**	ATS-08-24-4132-012
LOCATION:	Northern Rumila / R026	**REF NO.:**	--	**PO/FIRE NO.:**	--	**JOB NO.:**	ATS-08-24-4132	**DATE:**	28/8/2024

INSPECTION / SERVICES PROVIDED				INSPECTION TOOL USED				CONSUMEBALES USED			
	SPECIFICATION		SCOPE OF WORK (CAT: 3-5)		TOOL	SERIAL NO.	CAL. DUE DATA		CONSUMEBALES	BATCH NO.	EXPIRY
■	DS 1 Volume 3,Fifth Edition	■	VISUAL BODY	■	AC YOKE	201504044	27-Dec-2024		WHITE CONTRAST (FLUXO 4)	L230523	23/05/2028
	API Specs 7	■	MAGNETIC PARTICLE INSPECTION (MPI)	■	LIFTING BLOCK	1657	27-Dec-2024		BLACK MAGNETIC INK (FLUXO 3)	L230125	25/01/2028
■	CUSTOMER SPECIFICATION		DYE PENETRANT INSPECTION (DPI)	■	BLACK LIGHT	87611	27-Dec-2024	■	FLUORESCENT MAGNETIC INK (FLUXO 4)	L221115	15/11/2027
	NS2	■	DIMENSIONAL 3	■	INTENSITY METER	1965921	27-Dec-2024		PENETRANT	L220902	2/9/2027
	API RP 7G-2	■	VISUAL CONNECTION	■	DC COIL	026	27-Dec-2024		DEVELOPER	L221010	10/10/2027
	API 5CT		BORESCOPE	■	COMPARATOR BLOCK	-	-		CLEANER	L230103	23/01/2028

EQUIPMENT DESCRIPTION:	CROSSOVER	**SERIAL NO.:**	002	**BLADE AREA OD**	--	**MATERIAL:**	■	FERRO-MAGNETIC	NON-MAGNETIC

TOOL SPECIFICATION / **CONNECTIONS : DIMENSIONAL DATA (INCHES) & CONDITIONS**

SERIAL No.	DESCRIPTION	LENGTH (INCHES)	ID	CONNECTION END AREA													CONNECTION END AREA												
				BOX or PIN	CONNECTION TYPE	OD	BEVEL DIA	COUNTER BORE		BOREBACK		RELIEF GROOVE		PIN LENGTH	TONG SPACE	CONDITION	BOX or PIN	CONNECTION TYPE	OD	BEVEL DIA	COUNTER BORE		FLOAT BORE		RELIEF GROOVE		PIN LENGTH	TONG SPACE	CONDITION
								DIA	DEPTH	DIA	LENGTH	DIA	WIDTH								DIA	DEPTH	DIA	LENGTH	DIA	WIDTH			
002	CROSSOVER	30	3 1/16	BOX	NC 38	4 3/4	4 21/32	4 1/16	11/16	-	-	-	-	-	19 3/32	ok	PIN	2 7/8 VAGT	4 3/4	-	-	-	-	-	-	-	-	-	ok

ABBREVATIONS:												CONNECTIONS :				SUMMARY:	
DT	DAMAGED THREAD	PT	PITTED THREAD	GT	GALLED THREAD	CT	CORRODED THREAD	P.RG	PITTIED RELIEF GROOVE	DS	DAMAGED SEAL	BOX		PIN		Acceptable:	1
GS	GALLED SEAL	C.RG	CORRODED RELIEF GROOV	CS	CORRODED SEAL	PS	PITTED SEAL	CRK	CRACK	DF	DIMENSIONALLY FAILED		CW		CW	Rejected:	0
WT	WORN THREAD	RF	RE-FACED	WOT	WASH OUT THREAD	CBB	CORRODED BOREBACK	CFP	CORRODED FLOAT BORE	DFB	DAMAGED FLOAT BORE		SP		SP	Scrap:	0
SW	SWELLED	SQ	SQUEEZE CONNECTION	MFC	MANUFACTURER CONNECTION	P.BB	PITTED BORE BACK	M.CH	MISSING CHROME				SUL		SUL	Qty Insp.:	1

COMMENTS:	THE ABOVE-MENTIONED ITEM WAS INSPECTED (FULL BODY) AND FOUND "ACCEPTED" AT THE TIME OF INSPECTION.	**NAME OF INSPECTOR:**	ARAM DLAWAR	**SIGNATURE:**	**Reviewed by:**	Hasan Omran	**STAMP & SIGNATURE:**
		QUALIFICATION:	ASNT NDT LEVEL-ll		**QUALIFICATION:**	ASNT NDT LEVEL-ll Inspection Supervisor	

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