



# Aberdeen Technical Services and General Transportation

## Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	<b>Hilong Oil Services &amp; Engineering</b>	Certificate Number:	ATS-09-24-4307-MPI-003
Rig Number:	HL100	Job No:	ATS-09-24-4307
Location:	Northern Rumila – R026	Page No:	01 of 01
Date of Inspection:	21-09-2024	Next Inspection Date:	20-03-2025
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444

**PICTORIAL:**



**Item Description: BOP Trolley-Rails Skid**

Lifting points			
SN:	01	02	03 04
SWL:	3059 Kg Each / 12236 Kg Total		

**Unit Serial Number: BOPTS-01**

**Details of inspection method(s):**

Visible magnetic particle inspection

**Inspection Results:**

MPI WAS CARRIED OUT ON THE WELDING AND CRITICAL AREAS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

**Remarks: ACCEPTED**

Inspection Equipment Details			Personnel Details		Company Stamp
<b>Equipment</b>	Ac yoke		Inspector:	Hasan Omran	
Serial Number	201504044		Qualifications	ASNT LEVEL II	
Calibration Date:	28-06-2024		Date:	21-09-2024	
Calibration Due:	27-12-2024		Signature:		
<b>Consumables</b>	MAGNETIC PARTICLES INSPECTION		Supervisor:	Majd Dayoub	
Maker and Model	FLUXO	FLUXO	Date:	21-09-2024	
Type:	WCP-4	Black magnetic ink-3			
Batch Number	L230523/1	L230125/3			
Expiry Date:	23-05-2028	25-1-2025			

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