



Aberdeen Technical Services and General Transportation

Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	Hilong Oil Services & Engineering	Certificate Number:	ATS-09-24-4307-MPI-004
Rig Number:	HL100	Job No:	ATS-09-24-4307
Location:	Northern Rumila – R026	Page No:	01 of 01
Date of Inspection:	21-09-2024	Next Inspection Date:	20-03-2025
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444

PICTORIAL:



Item Description: Choke Manifold Skid

Lifting points			
SN:	01	02	03
SWL:	2T Each / 8T Total		

Unit Serial Number: 23040340002

Details of inspection method(s):

Visible magnetic particle inspection

Inspection Results:

MPI WAS CARRIED OUT ON THE WELDING AND CRITICAL AREAS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

Remarks: ACCEPTED

Inspection Equipment Details			Personnel Details		Company Stamp
Equipment	Ac yoke		Inspector:	Hasan Omran	
Serial Number	201504044		Qualifications	ASNT LEVEL II	
Calibration Date:	28-06-2024		Date:	21-09-2024	
Calibration Due:	27-12-2024		Signature:		
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:	Majd Dayoub	
Maker and Model	FLUXO	FLUXO	Date:	21-09-2024	
Type:	WCP-4	Black magnetic ink-3			
Batch Number	L230523/1	L230125/3			
Expiry Date:	23-05-2028	25-1-2025			

ATS-NDT-F-001 ISSUE 3 JUN 2023



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