



Aberdeen Technical Services and General Transportation

Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	Hilong Oil Services & Engineering	Certificate Number:	ATS-11-24-4375- MPI-045
Rig Number:	HL99	Job No:	ATS-11-24-4375
Location:	Southern Rumila – RU264	Page No:	01 of 01
Date of Inspection:	13-11-2024	Next Inspection Date:	12-05-2025
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444

PICTORIAL:




Drill Pipe Basket
钻杆盒
 伊森特
 YISENTE
 型号: DPB-30
 Model
 安全提升载荷: 40000 daN
 SWL
 外形尺寸 (mm): 10800X2100X1650
 Over all dimensions(LXWXH)
 净重: 6095 daN
 Net weight
 出厂编号: DPB18
 Serial number
 出厂日期: 2018.9
 Date of manufacture



Item Description: DRILL PIPE BASKET

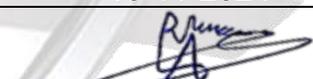
SN	1805-01	1805-03
SN	1805-02	1805-04
SWL	10 T / each	
Dimensions	L x W x H : 10800 x 2100 x 1650 mm	
Weights:	Tare: 5506 Kg	Payload: 25492 Kg

Unit Serial Number: DPB1805

Details of inspection method(s):
Visible magnetic particle inspection

Inspection Results:
MPI WAS CARRIED OUT ON THE CRITICAL AND WELDING AREAS OF LIFTING POINTS (04 MIDDLE LUGS) OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

Remarks: ACCEPTED

Inspection Equipment Details			Personnel Details		Company Stamp
Equipment	Ac yoke		Inspector:	Aram Dlawar	
Serial Number	201504044		Qualifications	ASNT LEVEL II	
Calibration Date:	28-06-2024		Date:	13-11-2024	
Calibration Due:	27-12-2024		Signature:		
Consumables	MAGNETIC PARTICLES INSPECTION				
Maker and Model	FLUXO	FLUXO	Supervisor:	Hasan Omran	
Type:	WCP-4	Black magnetic ink-3	Date:	14-11-2024	
Batch Number	L230523/1	L230125/3			
Expiry Date:	23-05-2028	25-1-2025			



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