



Aberdeen Technical Services and General Transportation

Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	Hilong Oil Services & Engineering		Certificate Number:	ATS-11-24-4375- MPI-047																
Rig Number:	HL99		Job No:	ATS-11-24-4375																
Location:	Southern Rumila – RU264		Page No:	01 of 01																
Date of Inspection:	13-11-2024		Next Inspection Date:	12-05-2025																
Type of Inspection	Visual inspection & MPI (Wet Visible Method)		Ref. Standards:	ASTM E709, ASTM E 1444																
PICTORIAL:				Item Description: DRILL PIPE BASKET <table border="1"> <tr> <td>SN</td> <td>1801-01</td> <td>1801-03</td> </tr> <tr> <td>SN</td> <td>1801-02</td> <td>1801-04</td> </tr> <tr> <td>SWL</td> <td colspan="2">10 T / each</td> </tr> <tr> <td>Dimensions</td> <td colspan="2">L x W x H : 10800 x 2100 x 1650 mm</td> </tr> <tr> <td>Weights:</td> <td>Tare: 5506 Kg</td> <td>Payload: 25492 Kg</td> </tr> </table>		SN	1801-01	1801-03	SN	1801-02	1801-04	SWL	10 T / each		Dimensions	L x W x H : 10800 x 2100 x 1650 mm		Weights:	Tare: 5506 Kg	Payload: 25492 Kg
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Dimensions	L x W x H : 10800 x 2100 x 1650 mm																			
Weights:	Tare: 5506 Kg	Payload: 25492 Kg																		
			Unit Serial Number: DPB1801																	
			Details of inspection method(s): Visible magnetic particle inspection																	
			Inspection Results: MPI WAS CARRIED OUT ON THE CRITICAL AND WELDING AREAS OF LIFTING POINTS (04 MIDDLE LUGS) OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.																	
			Remarks: ACCEPTED																	
Inspection Equipment Details			Personnel Details		Company Stamp															
Equipment	Ac yoke		Inspector:	Aram Dlawar																
Serial Number	201504044		Qualifications	ASNT LEVEL II																
Calibration Date:	28-06-2024		Date:	13-11-2024																
Calibration Due:	27-12-2024		Signature:																	
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:	Hasan Omran																
Maker and Model	FLUXO	FLUXO	Date:	14-11-2024																
Type:	WCP-4	Black magnetic ink-3																		
Batch Number	L230523/1	L230125/3																		
Expiry Date:	23-05-2028	25-1-2025																		

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