



Aberdeen Technical Services and General Transportation

Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	Hilong Oil Services & Engineering	Certificate Number:	ATS-11-24-4375- MPI-055
Rig Number:	HL99	Job No:	ATS-11-24-4375
Location:	Southern Rumila – RU264	Page No:	01 of 01
Date of Inspection:	13-11-2024	Next Inspection Date:	12-05-2025
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444

PICTORIAL:



Item Description: container store	
Dimensions	L x W x H : 6000 x 2410 x 2560 mm
Weights:	MGW: 30480 kg Tare: 2185 kg

Unit Serial Number: GCSU2082082

Details of inspection method(s):
Visible magnetic particle inspection

Inspection Results:
MPI WAS CARRIED OUT ON THE CRITICAL AND WELDING AREAS OF LIFTING POINTS (**LOWER ISO CORNER FITTINGS**) OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.

Remarks: ACCEPTED

Inspection Equipment Details		Personnel Details		Company Stamp	
Equipment	Ac yoke	Inspector:	Aram Dlawar		
Serial Number	201504044	Qualifications	ASNT LEVEL II		
Calibration Date:	28-06-2024	Date:	13-11-2024		
Calibration Due:	27-12-2024	Signature:			
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:		Hasan Omran
Maker and Model	FLUXO	FLUXO	Date:		14-11-2024
Type:	WCP-4	Black magnetic ink-3			
Batch Number	L230523/1	L230125/3			
Expiry Date:	23-05-2028	25-1-2025			

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E: akader@aberdeents.com
inspection@aberdeents-iq.com
 Tel: +964 7833334444 +964 7822222633