



# Aberdeen Technical Services and General Transportation

## Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	<b>Hilong Oil Services &amp; Engineering</b>	Certificate Number:	ATS-11-24-4375- MPI-060						
Rig Number:	HL99	Job No:	ATS-11-24-4375						
Location:	Southern Rumila – RU264	Page No:	01 of 01						
Date of Inspection:	13-11-2024	Next Inspection Date:	12-05-2025						
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444						
<b>PICTORIAL:</b>			<b>Item Description: container - store</b>						
			<table border="1"> <tr> <td>Dimensions</td> <td colspan="2">L x W x H : 6000 x 2410 x 2560 mm</td> </tr> <tr> <td>Weights:</td> <td>MGW: 30480 kg</td> <td>Tare: 2185 kg</td> </tr> </table>	Dimensions	L x W x H : 6000 x 2410 x 2560 mm		Weights:	MGW: 30480 kg	Tare: 2185 kg
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			Weights:	MGW: 30480 kg	Tare: 2185 kg				
<b>Unit Serial Number: GCSU2005661</b>									
<b>Details of inspection method(s):</b> Visible magnetic particle inspection									
<b>Inspection Results:</b> MPI WAS CARRIED OUT ON THE CRITICAL AND WELDING AREAS OF LIFTING POINTS ( <b>LOWER ISO CORNER FITTINGS</b> ) OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.									
<b>Remarks: ACCEPTED</b>									
<b>Inspection Equipment Details</b>		<b>Personnel Details</b>							
<b>Equipment</b>	Ac yoke	Inspector:	Aram Dlawar						
Serial Number	201504044	Qualifications	ASNT LEVEL II						
Calibration Date:	28-06-2024	Date:	13-11-2024						
Calibration Due:	27-12-2024	Signature:							
<b>Consumables</b>	MAGNETIC PARTICLES INSPECTION								
Maker and Model	FLUXO	FLUXO							
Type:	WCP-4	Black magnetic ink-3							
Batch Number	L230523/1	L230125/3							
Expiry Date:	23-05-2028	25-1-2025	Date:	14-11-2024					

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