



Aberdeen Technical Services and General Transportation

Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	Hilong Oil Services & Engineering	Certificate Number:	ATS-11-24-4375- MPI-063															
Rig Number:	HL99	Job No:	ATS-11-24-4375															
Location:	Southern Rumila – RU264	Page No:	01 of 01															
Date of Inspection:	13-11-2024	Next Inspection Date:	12-05-2025															
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444															
PICTORIAL:		Item Description: security guard caravan																
		<table><tr><td>SN</td><td>20182000259-1</td><td>20182000259-3</td></tr><tr><td>SN</td><td>20182000259-2</td><td>20182000259-4</td></tr><tr><td>SWL</td><td colspan="2">50 KN / each</td></tr><tr><td>Dimensions</td><td colspan="2">L x W x H : 12900 x 3120 x 3000 mm</td></tr><tr><td>Weights:</td><td>weight: 11 T</td><td>Payload: N/A</td></tr></table>		SN	20182000259-1	20182000259-3	SN	20182000259-2	20182000259-4	SWL	50 KN / each		Dimensions	L x W x H : 12900 x 3120 x 3000 mm		Weights:	weight: 11 T	Payload: N/A
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		SWL	50 KN / each															
Dimensions	L x W x H : 12900 x 3120 x 3000 mm																	
Weights:	weight: 11 T	Payload: N/A																
																		
																		
		Unit Serial Number: 20182000259																
		Details of inspection method(s): Visible magnetic particle inspection																
		Inspection Results: MPI WAS CARRIED OUT ON THE CRITICAL AND WELDING AREAS OF LIFTING POINTS (MIDDLE LUGS) OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.																
		Remarks: ACCEPTED																
Inspection Equipment Details			Personnel Details															
Equipment	Ac yoke		Inspector:															
Serial Number	201504044		Qualifications															
Calibration Date:	28-06-2024		Date:															
Calibration Due:	27-12-2024		Signature:															
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:															
Maker and Model	FLUXO	FLUXO	Date:															
Type:	WCP-4	Black magnetic ink-3																
Batch Number	L230523/1	L230125/3																
Expiry Date:	23-05-2028	25-1-2025																
			Company Stamp															
																		

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