



# Aberdeen Technical Services and General Transportation

## Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	<b>Hilong Oil Services &amp; Engineering</b>	Certificate Number:	ATS-11-24-4375- MPI-068
Rig Number:	HL99	Job No:	ATS-11-24-4375
Location:	Southern Rumila – RU264	Page No:	01 of 01
Date of Inspection:	13-11-2024	Next Inspection Date:	12-05-2025
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444

### PICTORIAL:



<b>Item Description: 4-man room caravan</b>		
SN	20182000267-1	20182000267-3
SN	20182000267-2	20182000267-4
SWL	50 KN / each	
Dimensions	L x W x H : 12900 x 3120 x 3000 mm	
Weights:	weight: 11 T	Payload: NA
<b>Unit Serial Number: 20182000267</b>		
<b>Details of inspection method(s):</b> Visible magnetic particle inspection		
<b>Inspection Results:</b> MPI WAS CARRIED OUT ON THE CRITICAL AND WELDING AREAS OF LIFTING POINTS (MIDDLE LUGS) OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.		
<b>Remarks: ACCEPTED</b>		

Inspection Equipment Details			Personnel Details		Company Stamp
<b>Equipment</b>	Ac yoke		Inspector:	Aram Dlawar	
Serial Number	201504044		Qualifications	ASNT LEVEL II	
Calibration Date:	28-06-2024		Date:	13-11-2024	
Calibration Due:	27-12-2024		Signature:		
<b>Consumables</b>	MAGNETIC PARTICLES INSPECTION		Supervisor:	Hasan Omran	
Maker and Model	FLUXO	FLUXO	Date:	14-11-2024	
Type:	WCP-4	Black magnetic ink-3			
Batch Number	L230523/1	L230125/3			
Expiry Date:	23-05-2028	25-1-2025			

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