



Aberdeen Technical Services and General Transportation

Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	Hilong Oil Services & Engineering	Certificate Number:	ATS-11-24-4375- MPI-095															
Rig Number:	HL99	Job No:	ATS-11-24-4375															
Location:	Southern Rumila – RU264	Page No:	01 of 01															
Date of Inspection:	13-11-2024	Next Inspection Date:	12-05-2025															
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444															
PICTORIAL:		Item Description: Bunker security <table border="1"> <tr> <td>SN</td><td>01</td><td>02</td></tr> <tr> <td>SN</td><td>03</td><td>04</td></tr> <tr> <td>SWL</td><td colspan="2">10 T / each</td></tr> <tr> <td>Dimensions</td><td colspan="2">L x W x H : 8200 x 2200 x 2400 mm</td></tr> <tr> <td>Weights:</td><td>weight: 30 T</td><td>Payload: NA</td></tr> </table>		SN	01	02	SN	03	04	SWL	10 T / each		Dimensions	L x W x H : 8200 x 2200 x 2400 mm		Weights:	weight: 30 T	Payload: NA
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Dimensions	L x W x H : 8200 x 2200 x 2400 mm																	
Weights:	weight: 30 T	Payload: NA																
																		
		Unit Serial Number: BS-99-1																
		Details of inspection method(s): Visible magnetic particle inspection																
		Inspection Results: MPI WAS CARRIED OUT ON THE CRITICAL AND WELDING AREAS OF LIFTING POINTS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.																
		Remarks: ACCEPTED																
Inspection Equipment Details		Personnel Details																
Equipment	Ac yoke		Inspector:															
Serial Number	201504044		Qualifications															
Calibration Date:	28-06-2024		Date:															
Calibration Due:	27-12-2024		Signature:															
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor:															
Maker and Model	FLUXO	FLUXO	Date:															
Type:	WCP-4	Black magnetic ink-3																
Batch Number	L230523/1	L230125/3																
Expiry Date:	23-05-2028	25-1-2025																
		Company Stamp 																

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E: akader@aberdeents.com
inspection@aberdeents-iq.com

Tel: +964 7833334444 +964 7822222633