



Aberdeen Technical Services and General Transportation

Certificate of Visual Thorough Examination and Magnetic Particle Inspection (MPI)



Client:	Hilong Oil Services & Engineering	Certificate Number:	ATS-11-24-4375- MPI-116												
Rig Number:	HL99	Job No:	ATS-11-24-4375												
Location:	Southern Rumila – RU264	Page No:	01 of 01												
Date of Inspection:	14-11-2024	Next Inspection Date:	13-05-2025												
Type of Inspection	Visual inspection & MPI (Wet Visible Method)	Ref. Standards:	ASTM E709, ASTM E 1444												
PICTORIAL:		Item Description: tool box on rig floor													
		<table border="1"> <thead> <tr> <th colspan="3">Lifting points</th> </tr> </thead> <tbody> <tr> <td>SN</td> <td>01</td> <td>03</td> </tr> <tr> <td>SN</td> <td>02</td> <td>04</td> </tr> <tr> <td>SWL</td> <td colspan="2">1 Tonnes / Each</td> </tr> </tbody> </table>		Lifting points			SN	01	03	SN	02	04	SWL	1 Tonnes / Each	
		Lifting points													
		SN	01	03											
SN	02	04													
SWL	1 Tonnes / Each														
Unit Serial Number: TB-03															
Details of inspection method(s): Visible magnetic particle inspection															
Inspection Results: MPI WAS CARRIED OUT ON THE CRITICAL AND WELDING AREAS OF LIFTING POINTS OF THE ABOVE-MENTIONED ITEM AND FOUND NO CRACKS OR RELEVANT INDICATIONS AT THE TIME OF INSPECTION.															
Remarks: ACCEPTED															
Inspection Equipment Details		Personnel Details		Company Stamp 											
Equipment	Ac yoke	Inspector:	Aram Dlawar												
Serial Number	201504044	Qualifications	ASNT LEVEL II												
Calibration Date:	28-06-2024	Date:	14-11-2024												
Calibration Due:	27-12-2024	Signature:													
Consumables	MAGNETIC PARTICLES INSPECTION		Supervisor: Hasan Omran												
Maker and Model	FLUXO	FLUXO													
Type:	WCP-4	Black magnetic ink-3													
Batch Number	L230523/1	L230125/3	Date:	15-11-2024											
Expiry Date:	23-05-2028	25-1-2025													

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