ABERDEEN TECHNICAL SERVICES AND GENERAL TRANSPORTATION

DRILL COLLARS INSPECTION REPORT

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CUSTOMER:	Hilong Oil Services & Engineering	**RIG NO.:**	HL-22	**DEPARTMENT:**	-	**PAGE NO.:**	Page 1 of 1	**REPORT NO.:**	ATS-12-24-4682-DC-020
LOCATION:	ZB-622	**REF NO.:**	-	**PO NO.:**		**JOB NO.:**	ATS-12-24-4682	**DATE:**	08-Dec-2024

INSPECTION / SERVICES PROVIDED				INSPECTION TOOL USED			CONSUMEBALES USED		
SPECIFICATION		SCOPE OF WORK		TOOL	SERIAL NO.	CAL. DUE DATA	CONSUMEBALES	BATCH NO.	EXPIRY
■	DS 1/V3/5th Edition/ CAT (3-5)	■	VISUAL BODY & CONNECTIONS	■ AC YOKE	201504044	27-Dec-2024	WHITE CONTRAST (FLUXO 4)	L230523	23/05/2028
	API Specs 7	■	MAGNETIC PARTICLE INSPECTION (MPI)	■ LIFTING BLOCK	1657	27-Dec-2024	BLACK MAGNETIC INK (FLUXO 3)	L230125	25/01/2028
	CUSTOMER SPECIFICATION		DYE PENETRANT INSPECTION (DPI)	■ BLACK LIGHT	87611	27-Dec-2024	FLUORESCENT MAGNETIC INK (FLUXO 4)	L221115	15/11/2027
	NS2	■	DIMENSIONAL 3	■ INTENSITY METER	1965921	27-Dec-2024	PENETRANT	L220902	2/9/2027
	API RP 7G-2	■	SLIP GROOVE	■ DC COIL	026	27-Dec-2024	DEVELOPER	L221010	10/10/2027
	API 5CT	■	BLACK LIGHT INSPECTION	■ COMPARATOR BLOCK	-	-	CLEANER	L230103	23/01/2028

EQUIPMENT DESCRIPTION:	9-1/2'' DRILL COLLARS	**CONNECTION:**	7-5/8" REG	**MATERIAL:**	■	FERRO-MAGNETIC		NON-MAGNETIC

DC SPECIFICATION			INSPECTION DATA (ALL DIMENSIONS IN INCHES)																						
			VISUAL INSPECTION			MPI INSPECTION			DIMENSIONAL 3																
									PIN						BOX						BODY				
SERIAL No.	DESCRIPTION	LENGTH METERS	PIN	BOX	BODY	PIN	BOX	BODY	ID	SRG Diameter	SRG Width	PIN Length	Bevel Diameter	OD	OD	Bevel Dia.	C.B. Dia.	C.B. Depth	B.B. Dia.	B.B Depth	PIN T. Space	BOX T. Space	EGR Depth	SGR Depth
3434	9-1/2" Drill Collar	9.365	OK	OK	OK	OK	OK	OK	3-1/16"	6-3/8"	3/4"	5-1/4"	8-13/16"	9-1/2"	9-1/2"	8-13/16"	7-1/16"	5/8"	5-7/8"	8-7/8"	17-3/8"	20-3/8"	OK	OK

ABBREVATIONS:												CONNECTIONS :				SUMMARY:	
DT	DAMAGED THREAD	PT	PITTED THREAD	GT	GALLED THREAD	CT	CORRODED THREAD	P.RG	PITTIED RELIEF GROOVE	DS	DAMAGED SEAL	BOX	PIN			Acceptable:	1
GS	GALLED SEAL	C.RG	CORRODED RELIEF GROOV	CS	CORRODED SEAL	PS	PITTED SEAL	CRK	CRACK	DF	DIMENSIONALLY FAILED	CW	CW			Rejected:	0
WT	WORN THREAD	RF	RE-FACED	WOT	WASH OUT THREAD	CBB	CORRODED BOREBACK	CFP	CORRODED FLOAT BORE	DFB	DAMAGED FLOAT BORE	SP	SP			Scrap:	0
SW	SWELLED	SQ	SQUEEZE CONNECTION	MFC	MANUFACTURER	P.BB	PITTED BORE BACK	EGR	ELEVATOR GROOVE RECESS	SGR	SLIP GROOVE RECESS	SUL	SUL			Qty Insp.:	1

COMMENTS:	THE ABOVE-MENTIONED ITEM WAS INSPECTED (ENDS AND SLIP RECESSES) AND FOUND "ACCEPTED" AT THE TIME OF INSPECTION.	**NAME OF INSPECTOR:**	TAYYAB ABBASI	**SIGNATURE:**	**Reviewed by:**	HASAN OMRAN	**STAMP & SIGNATURE:**
		QUALIFICATION:	ASNT NDT LEVEL-ll		**QUALIFICATION:**	ASNT NDT LEVEL-ll Inspection Supervisor	

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