ABERDEEN TECHNICAL SERVICES AND GENERAL TRANSPORTATION

DRILL COLLARS INSPECTION REPORT

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CUSTOMER:	Hilong Oil Services & Engineering	**RIG NO.:**	HL-22	**DEPARTMENT:**	-	**PAGE NO.:**	Page 1 of 1	**REPORT NO.:**	ATS-12-24-4682-DC-022
LOCATION:	ZB-622	**REF NO.:**	-	**PO NO.:**		**JOB NO.:**	ATS-12-24-4682	**DATE:**	08-Dec-2024

INSPECTION / SERVICES PROVIDED				INSPECTION TOOL USED			CONSUMEBALES USED		
SPECIFICATION		**SCOPE OF WORK**		**TOOL**	**SERIAL NO.**	**CAL. DUE DATA**	**CONSUMEBALES**	**BATCH NO.**	**EXPIRY**
■	DS 1/V3/5th Edition/ CAT (3-5)	■	VISUAL BODY & CONNECTIONS	■ AC YOKE	201504044	27-Dec-2024	■ WHITE CONTRAST (FLUXO 4)	L230523	23/05/2028
	API Specs 7	■	MAGNETIC PARTICLE INSPECTION (MPI)	■ LIFTING BLOCK	1657	27-Dec-2024	■ BLACK MAGNETIC INK (FLUXO 3)	L230125	25/01/2028
	CUSTOMER SPECIFICATION		DYE PENETRANT INSPECTION (DPI)	■ BLACK LIGHT	87611	27-Dec-2024	■ FLUORESCENT MAGNETIC INK (FLUXO 4)	L221115	15/11/2027
	NS2	■	DIMENSIONAL 3	■ INTENSITY METER	1965921	27-Dec-2024	PENETRANT	L220902	2/9/2027
	API RP 7G-2	■	SLIP GROOVE	■ DC COIL	026	27-Dec-2024	DEVELOPER	L221010	10/10/2027
	API 5CT	■	BLACK LIGHT INSPECTION	■ COMPARATOR BLOCK	-	-	CLEANER	L230103	23/01/2028

EQUIPMENT DESCRIPTION:	8" DRILL COLLARS	**CONNECTION:**	6-5/8" REG	**MATERIAL:**	■	FERRO-MAGNETIC		NON-MAGNETIC

DC SPECIFICATION			INSPECTION DATA (ALL DIMENSIONS IN INCHES)																					
			VISUAL INSPECTION			MPI INSPECTION			DIMENSIONAL 3															
									PIN						BOX						BODY			
SERIAL No.	**DESCRIPTION**	**LENGTH METERS**	**PIN**	**BOX**	**BODY**	**PIN**	**BOX**	**BODY**	**ID**	**SRG Diameter**	**SRG Width**	**PIN Length**	**Bevel Diameter**	**OD**	**OD**	**Bevel Dia.**	**C.B. Dia.**	**C.B. Depth**	**B.B. Dia.**	**B.B Depth**	**PIN T. Space**	**BOX T. Space**	**EGR Depth**	**SGR Depth**
11	8" Drill Collar	8.902	OK	OK	OK	OK	OK	OK	2-15/16"	5-3/8"	7/8"	4-15/16"	7-1/2"	8"	8"	7-1/2"	6-1/16"	5/8"	5-9/32"	8-7.16"	14-3/4"	20-3/4"	OK	OK
1S624	8" Drill Collar	8.972	OK	OK	OK	OK	OK	OK	3"	5-3/8"	3/4"	4-15/16"	7-1/2"	7-15/16"	7-15/16"	7-1/2"	6-1/16"	5/8"	5-9/32"	8"	18-7/8"	20-1/2"	OK	OK
4S924	8" Drill Collar	9.005	OK	OK	OK	OK	OK	OK	3-1/4"	5-3/8"	23/32"	4-15/16"	7-1/2"	8"	7-15/16"	7-1/2"	6-1/16"	5/8"	5-9/32"	8-13/16"	14-1/8"	21"	OK	OK

ABBREVATIONS:												CONNECTIONS :				SUMMARY:	
DT	DAMAGED THREAD	TP	THREAD PITTED	GT	GALLED THREAD	CT	CORRODED THREAD	P.RG	PITTIED RELIEF GROOVE	DS	DAMAGED SEAL	BOX	PIN			Acceptable:	3
GS	GALLED SEAL	C.RG	CORRODED RELIEF GROOV	CS	CORRODED SEAL	PS	PITTED SEAL	CRK	CRACK	DF	DIMENSIONALLY FAILED	CW	CW			Rejected:	0
WT	WORN THREAD	RF	RE-FACED	WOT	WASH OUT THREAD	CBB	CORRODED BOREBACK	CFP	CORRODED FLOAT BORE	DFB	DAMAGED FLOAT BORE	SP	SP			Scrap:	0
SW	SWELLED	SQ	SQUEEZE CONNECTION	MFC	MANUFACTURER	P.BB	PITTED BORE BACK	EGR	ELEVATOR GROOVE RECESS	SGR	SLIP GROOVE RECESS	SUL	SUL			Qty Insp.:	3

COMMENTS:	THE ABOVE-MENTIONED ITEM WAS INSPECTED (ENDS AND SLIP RECESSES) AND FOUND "ACCEPTED" AT THE TIME OF INSPECTION.	**NAME OF INSPECTOR:**	TAYYAB ABBASI	**SIGNATURE:**	**Reviewed by:**	HASAN OMRAN	**STAMP & SIGNATURE:**
		QUALIFICATION:	ASNT NDT LEVEL-ll		**QUALIFICATION:**	ASNT NDT LEVEL-ll Inspection Supervisor	

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